



# Operation & Service Manual

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## **Model 294, 295, 296, 297 • V1.01**

Model 294 (DC Hipot Tester)  
Model 295 (AC Hipot Tester)  
Model 296 (AC/DC Hipot Tester)  
Model 297 (AC/DC Hipot With IR Tester)

***Item 99-10813-01***

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Printed February 9, 2016

# DECLARATION OF CONFORMITY



**Manufacturer:** Slaughter Company, Inc.

**Address:** 28105 N. Keith Drive  
Lake Forest, IL 60045  
USA

**Product Name:** SCI 290 Series

**Model Number:** 294, 295, 296, 297

## Conforms to the following Standards:

**Safety:** UL 61010-1:2012  
CAN/CSA-C22.2 NO. 61010-1-12

**EMC:** EN 61326-1:2013 Class A  
EN 55011:2009+A1:2010 Group 1, Class A,  
EN 61000-3-2:2014/IEC 61000-3-2 :2014,  
EN 61000-3-3:2013/ IEC 61000-3-3 :2013,  
EN 61326-1 :2013(Industrial Locations)  
EN 61000-4-2:2009/IEC 61000-4-2 :2008  
EN 61000-4-3:2006+A1 :2008+A2 :2010,  
IEC 61000-4-3:2006+A1 :2007+A2 :2010,  
EN 61000-4-4:2012/IEC 61000-4-4:2012,  
EN 61000-4-5:2006 /IEC 61000-4-5 :2005  
EN 61000-4-6:2014/IEC 61000-4-6:2013,  
EN 61000-4-8:2010/IEC 61000-4-8 :2009,  
EN 61000-4-11 :2004/IEC 61000-4-11 :2004

## Supplementary Information:

*The product herewith complies with the requirements of the **Low Voltage Directive 2006/95/EC** and the **EMC Directive 2006/95/EC**.*

***Last two digits of the year the CE mark was first affixed: 16***

*The technical file and other documentation are on file with Slaughter Company, Inc.*

A handwritten signature in black ink, appearing to read 'Joseph Guerriero'.

Joseph Guerriero  
President  
Slaughter Company, Inc.  
Lake Forest, Illinois USA  
January 6, 2016

## Warranty Policy

Slaughter Company, certifies that the tester listed in this manual meets or exceeds published manufacturing specifications. This tester was calibrated using standards that are traceable to the National Institute of Standards and Technology (NIST).

Your new tester is warranted to be free from defects in workmanship and material for a period of (1) year from date of shipment.

Slaughter Company recommends that your tester be calibrated on a twelve-month cycle. A return material authorization (RMA) must be obtained from Slaughter Company. Please contact our Customer Support Center at 1-847-932-3662 to obtain an RMA number. Damages sustained as a result of improper packaging will not be honored. Transportation costs for the return of the tester for warranty service must be prepaid by the customer. Slaughter Company will assume the return freight costs when returning the tester to the customer. The return method will be at the discretion of Slaughter Company.

Except as provided herein, Slaughter Company makes no warranties to the purchaser of this tester and all other warranties, express or implied (including, without limitation, merchantability or fitness for a particular purpose) are hereby excluded, disclaimed and waived.

Any non-authorized modifications, tampering or physical damage will void your warranty. Elimination of any connections in the earth grounding system or bypassing any safety systems will void this warranty. This warranty does not cover accessories not of Slaughter Company manufacture. Parts used must be parts that are recommended by Slaughter Company as an acceptable specified part. Use of non-authorized parts in the repair of this tester will void the warranty.

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# Safety Precautions

## GENERAL

This product and its related documentation must be reviewed for familiarization with safety markings and instructions before operation. This product is a Safety Class I tester (provided with a protective earth terminal).

Before applying power verify that the tester is set to the correct line voltage (115 or 230) and the correct fuse is installed.



INSTRUCTION MANUAL SYMBOL. PLEASE REFER TO THE INSTRUCTION MANUAL FOR SPECIFIC WARNING OR CAUTION INFORMATION TO AVOID PERSONAL INJURY OR DAMAGE TO THE PRODUCT.



INDICATES HAZARDOUS VOLTAGES MAY BE PRESENT.



CHASSIS GROUND SYMBOL.

### WARNING

**CALLS ATTENTION TO A PROCEDURE, PRACTICE, OR CONDITION, THAT COULD POSSIBLY CAUSE BODILY INJURY OR DEATH.**

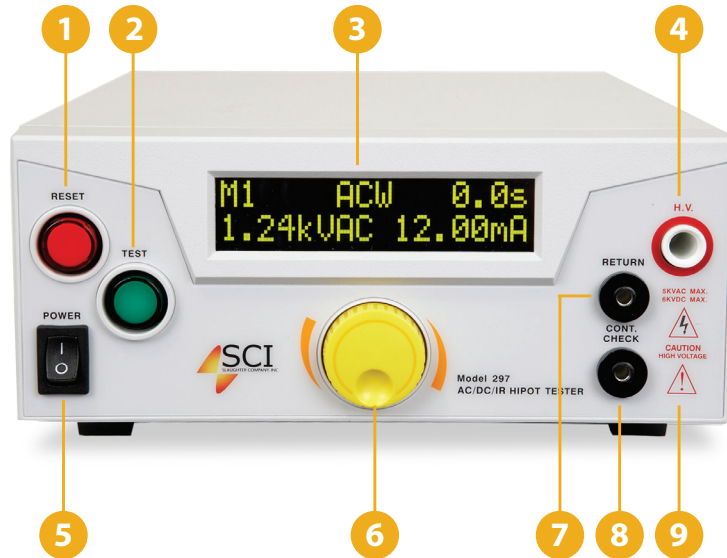
### CAUTION

**Calls attention to a procedure, practice, or condition that could case damage to equipment or permanent loss of data.**

### WARNING

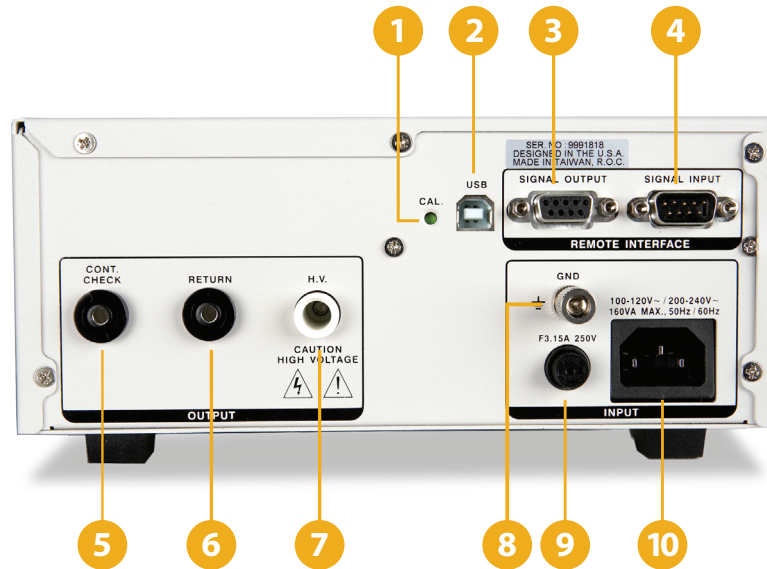
**A HIPOT PRODUCES VOLTAGES AND CURRENTS WHICH CAN CAUSE HARMFUL OR FATAL ELECTRIC SHOCK. TO PREVENT ACCIDENTAL INJURY OR DEATH, THESE SAFETY PROCEDURES MUST BE STRICTLY OBSERVED WHEN HANDLING AND USING HTE TESTER.**

## Front Panel Controls



- 1 RESET BUTTON** - This is a momentary contact switch used to reset the tester. If an out-of-range reading is detected during a test, the red failure lamp within the button will light. To reset the system for the next test, press and release this button. This button may also be used to abort a test in progress.
- 2 TEST BUTTON** - This is a momentary contact switch used to start a test. Press the green button to turn on the high voltage output when in test mode. The indicator lamp within the button will light when test expires with pass condition.
- 3 LCD DISPLAY** - The Liquid Crystal Display is the main readout for the operator and programmer of the test settings and test results.
- 4 HIGH VOLTAGE OUTPUT JACK** - Use this jack for the connection of the detachable high voltage test lead or the adapter box high voltage connector.
- 5 POWER SWITCH** - Rocker-style switch with international ON (|) and OFF (0) markings.
- 6 ROTARY KNOB** - Use this knob to advance forward/backward through the setup menus and to setup system and test parameters.
- 7 RETURN JACK** - Provides the return connection for the leakage current.
- 8 CONT CHECK** - Provides the connection for checking ground continuity.
- 9 HIGH VOLTAGE LED INDICATOR** - This indicator flashes to warn the operator that high voltage is present at the high voltage output terminal.

## Rear Panel Controls



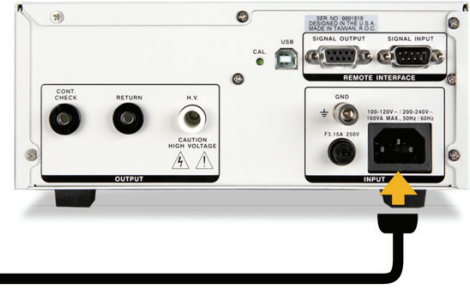
- 1 CALIBRATION ENABLE KEY** - To enter the calibration mode press this key while the tester is being powered ON.
- 2 USB Connector** - Optional USB port for serial communication. Refer to Option 03 in the Options section.
- 3 SIGNAL OUTPUT** - 9 pin D subminiature female connector for monitoring PASS, FAIL, and PROCESSING output relay signals.
- 4 SIGNAL INPUT** - 9 pin D subminiature male connector for remote control of test, reset, and interlock functions as well as remote memory tests selection.
- 5 OPTIONAL CONTINUITY CHECK PORT** - Provides the connection for checking ground continuity.
- 6 OPTIONAL RETURN PORT** - Provides the return connection for the leakage current.
- 7 OPTIONAL HIGH VOLTAGE OUTPUT PORT** - Use this jack for the connection of the detachable high voltage test lead or the adapter box high voltage connector.
- 8 CHASSIS GROUND EARTH TERMINAL** - This safety ground terminal should be connected to a good earth ground before operation.
- 9 FUSE RECEPTACLE** - To change the fuse unplug the power (mains) cord and turn the fuse cap counter clockwise to remove the fuse.
- 10 INPUT POWER RECEPTACLE** - Standard IEC 320 connector for connection to a standard NEMA style line power (mains) cord.

# Setup Instructions for Models 297/296/295/294

## Power-Up Sequence:

1. Check to be sure the correct input line cord is used.
2. Connect the power input plug into its socket on the rear panel of the tester.  
The SCI 290 series of testers has an automatic input voltage range selection.
3. Connect the male end of the plug to the grounded AC outlet.

Grounded  
Power  
Source



## WARNING

PLEASE BE SURE THAT THE SAFETY GROUND ON THE POWER LINE CORD IS NOT DEFEATED AND THAT YOU ARE CONNECTING TO A GROUND POWER SOURCE. ALSO, CONNECT THE REAR PANEL CHASSIS GROUND FOR ADDITIONAL SAFETY

4. Connect the Interlock Disable key to the Signal Input connector on the back panel of the tester. This is required in order to run a test.



5. Turn on the POWER switch located on the lower left hand side of the front panel. Upon powering the tester up, a POWER ON SELF TEST (POST) will automatically be performed. This test will check for the condition of the ram chips, PCB's and other critical components. In addition the display will show the following message, with the actual model number and software version number.



6. The tester will recall the last memory program that was active and the display will show the parameters that were programmed into that memory. The tester is now ready for operation.

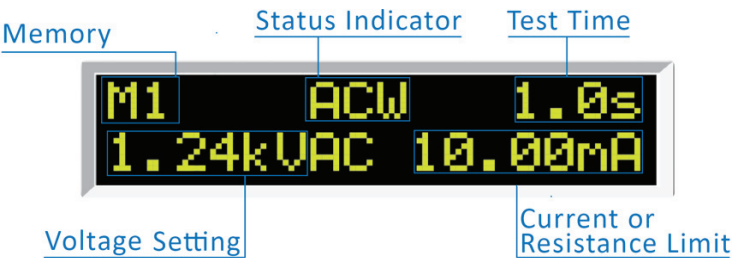
# Getting to Know Your Tester

## 1. Working with Memories

The SCI 290 series of testers are equipped with 5 memory programs numbered 1 through 5. Each memory can be connected sequentially to the next consecutive memory. Only one test type can be selected for each memory location. However, all 5 memory locations can be programmed and the parameters will be saved in each memory. The tests loaded in each memory location can be executed one at a time or as a sequence.

## 2. Perform Test Screen

The Perform Test Screen displays the following parameters:



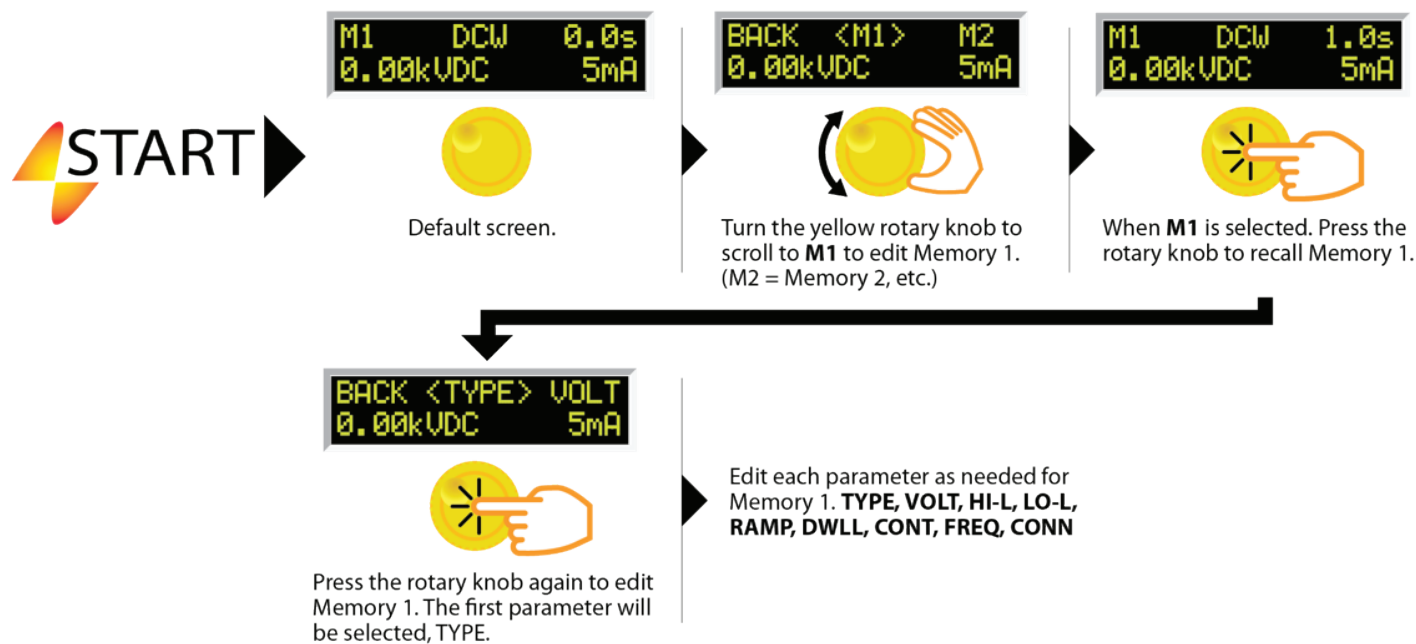
Follow the setup procedures to set the desired parameters. The display will show the either the Hipot test settings, the Insulation Resistance test settings:

Display*	Description
	AC Hipot test display
	DC Hipot test display
	Insulation Resistance test display

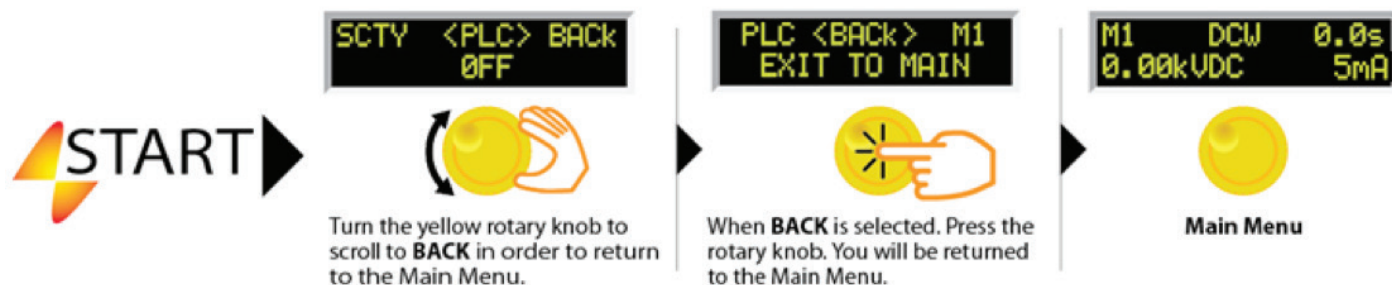
*\*The underscore character may be displayed after the memory number, i.e. M1\_. This indicates that another configured test will execute after the displayed setup has completed.*

### 3. Selecting Memory

#### PROGRAM A MEMORY

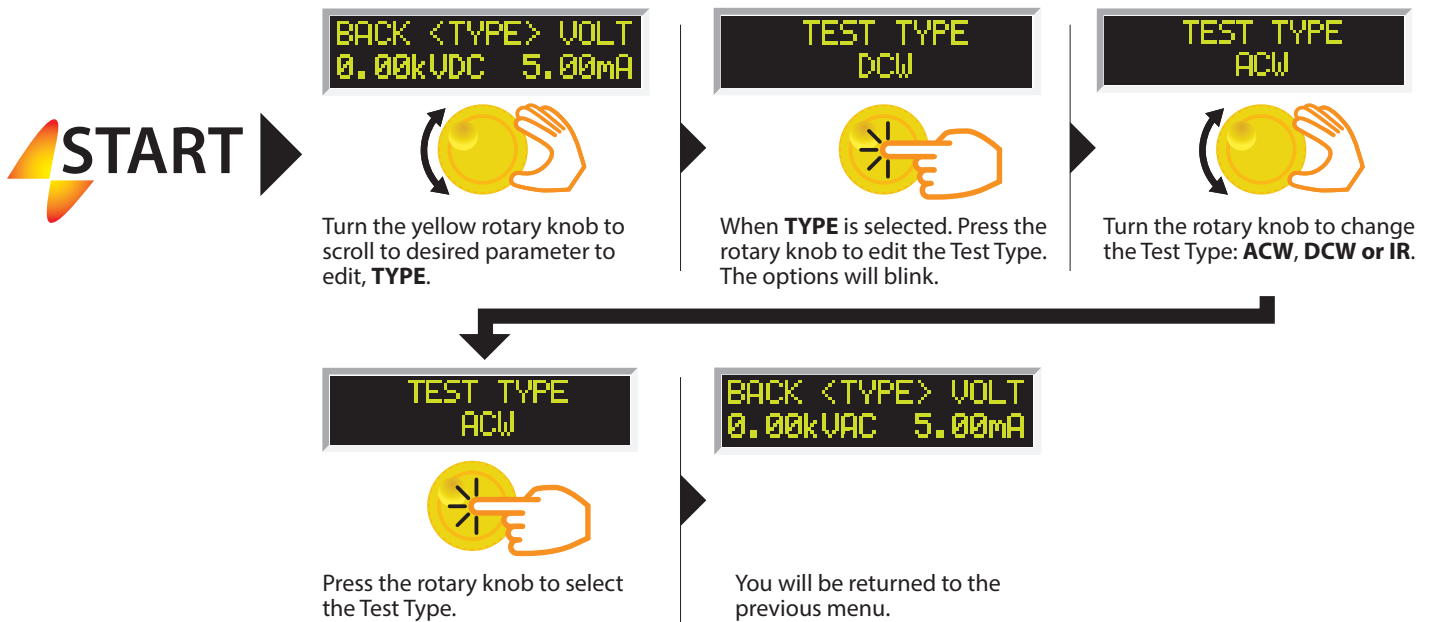


#### GO BACK TO THE MAIN MENU

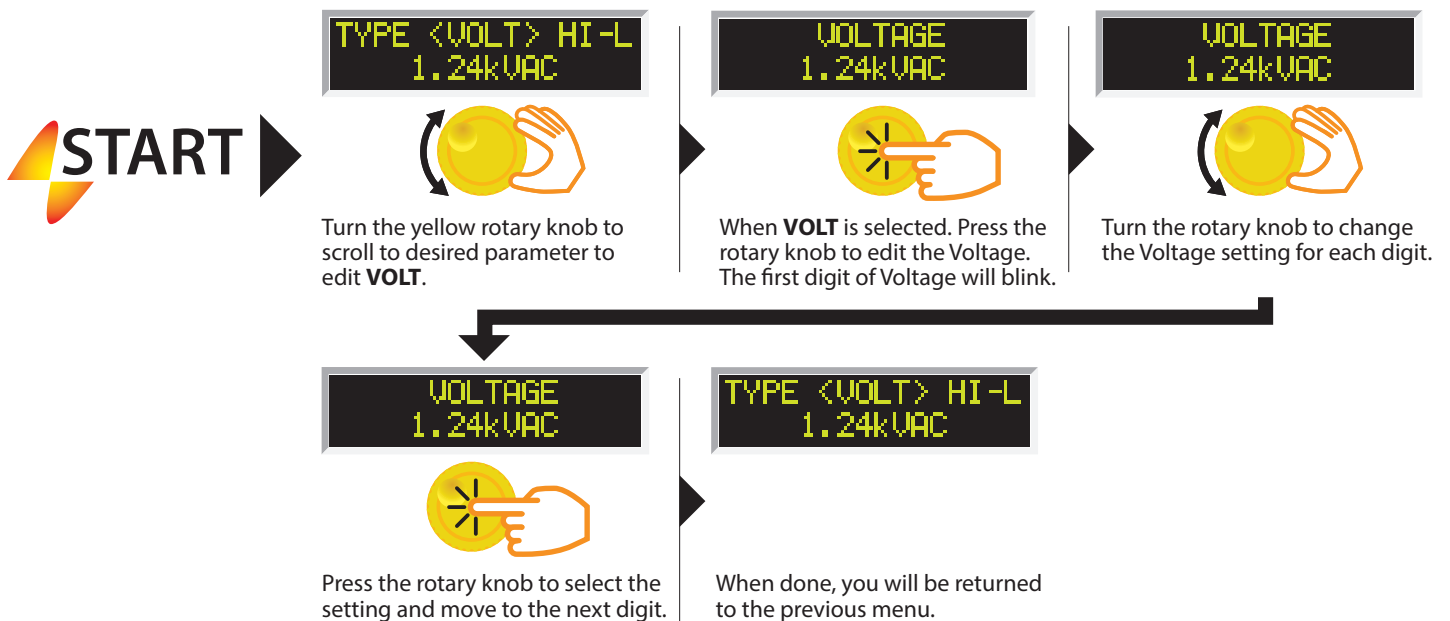


## 4. Setting an AC Hipot Test

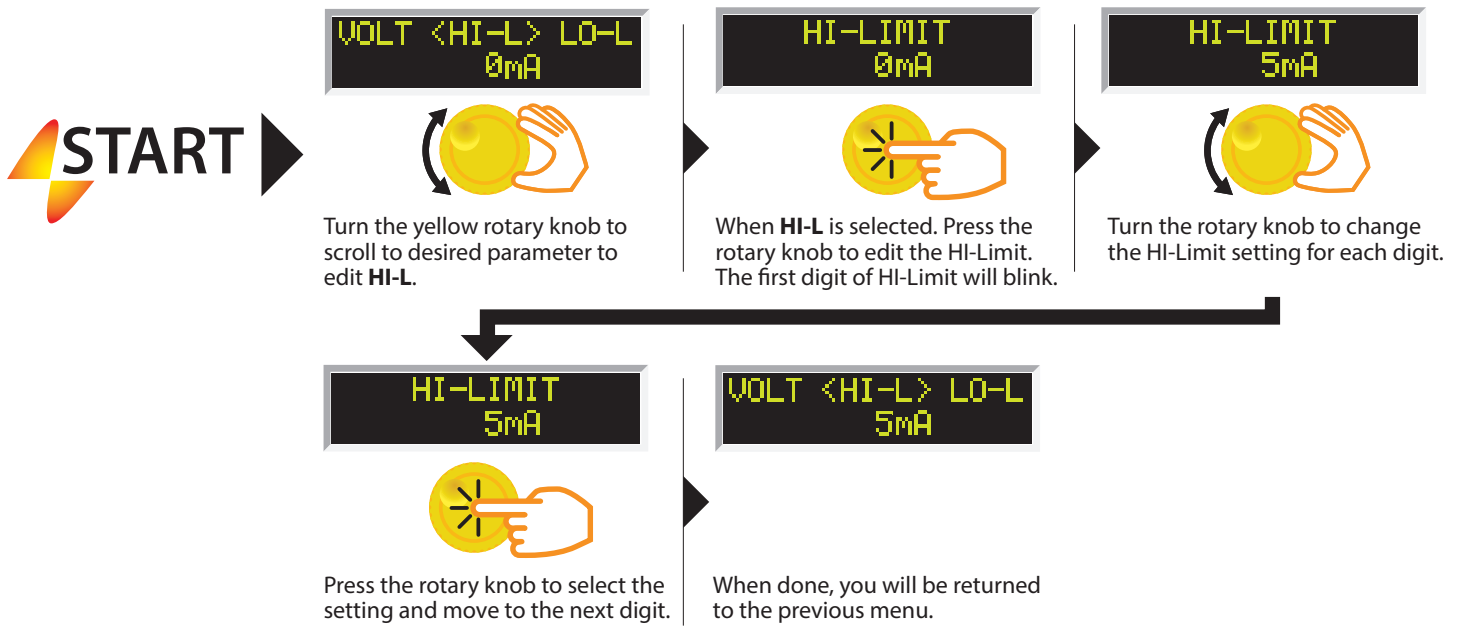
### PROGRAM A MEMORY: TYPE AC



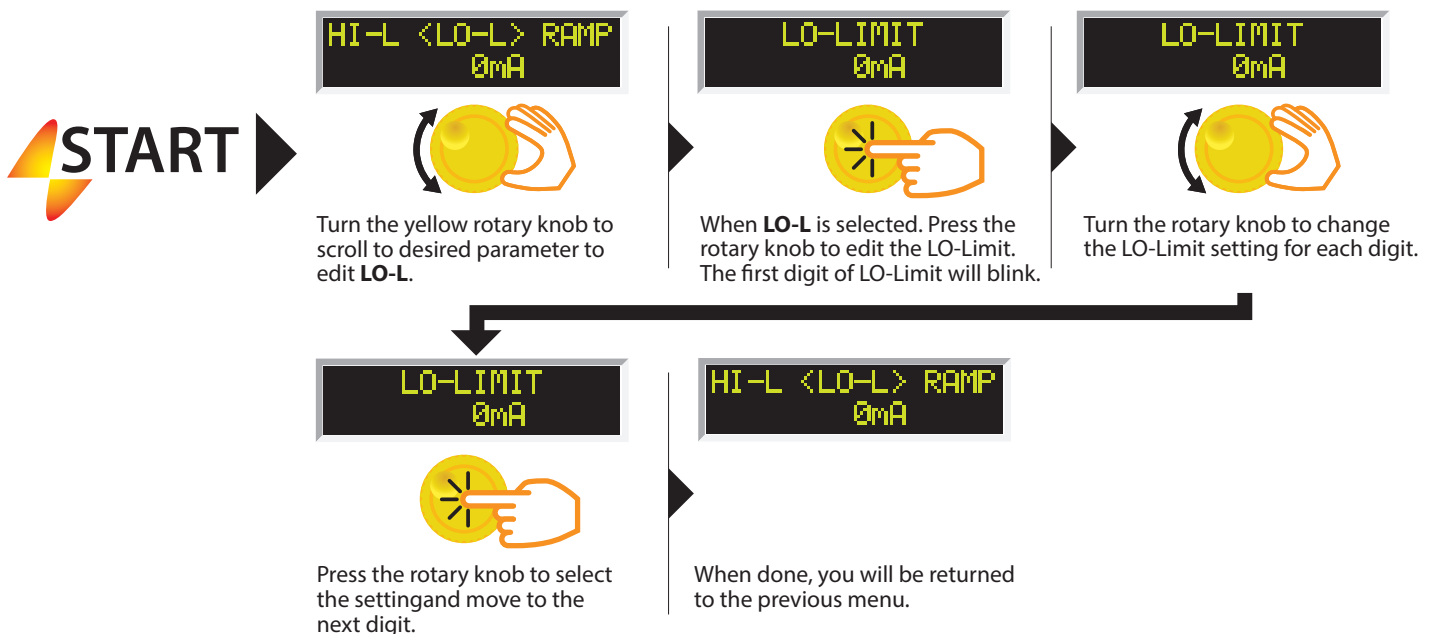
### PROGRAM A MEMORY: CHANGE VOLTAGE



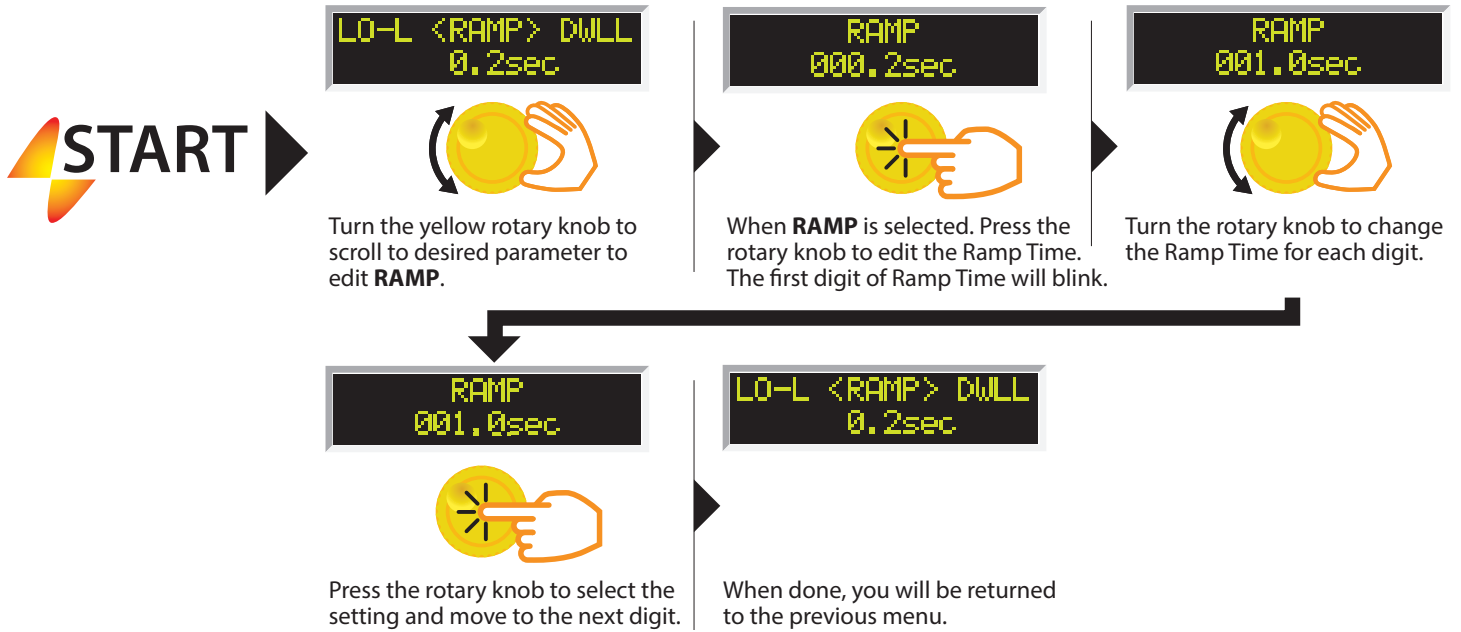
## PROGRAM A MEMORY: CHANGE HI-LIMIT



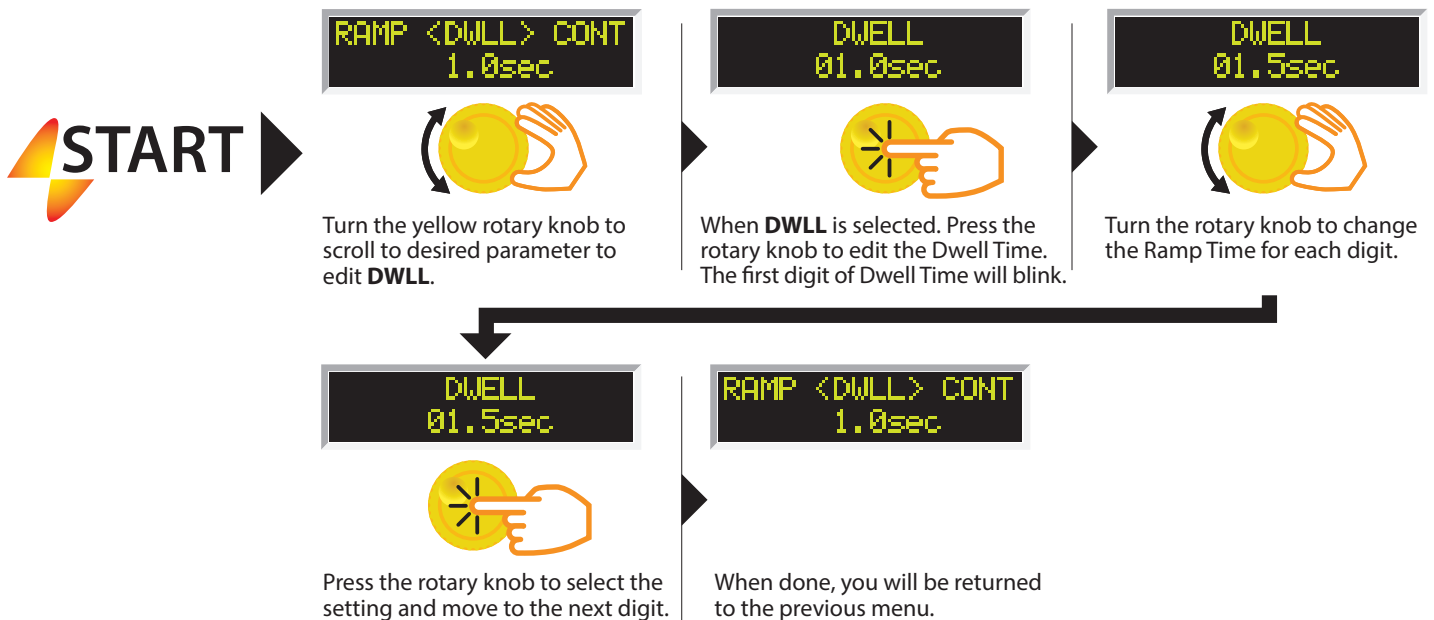
## PROGRAM A MEMORY: CHANGE LO-LIMIT



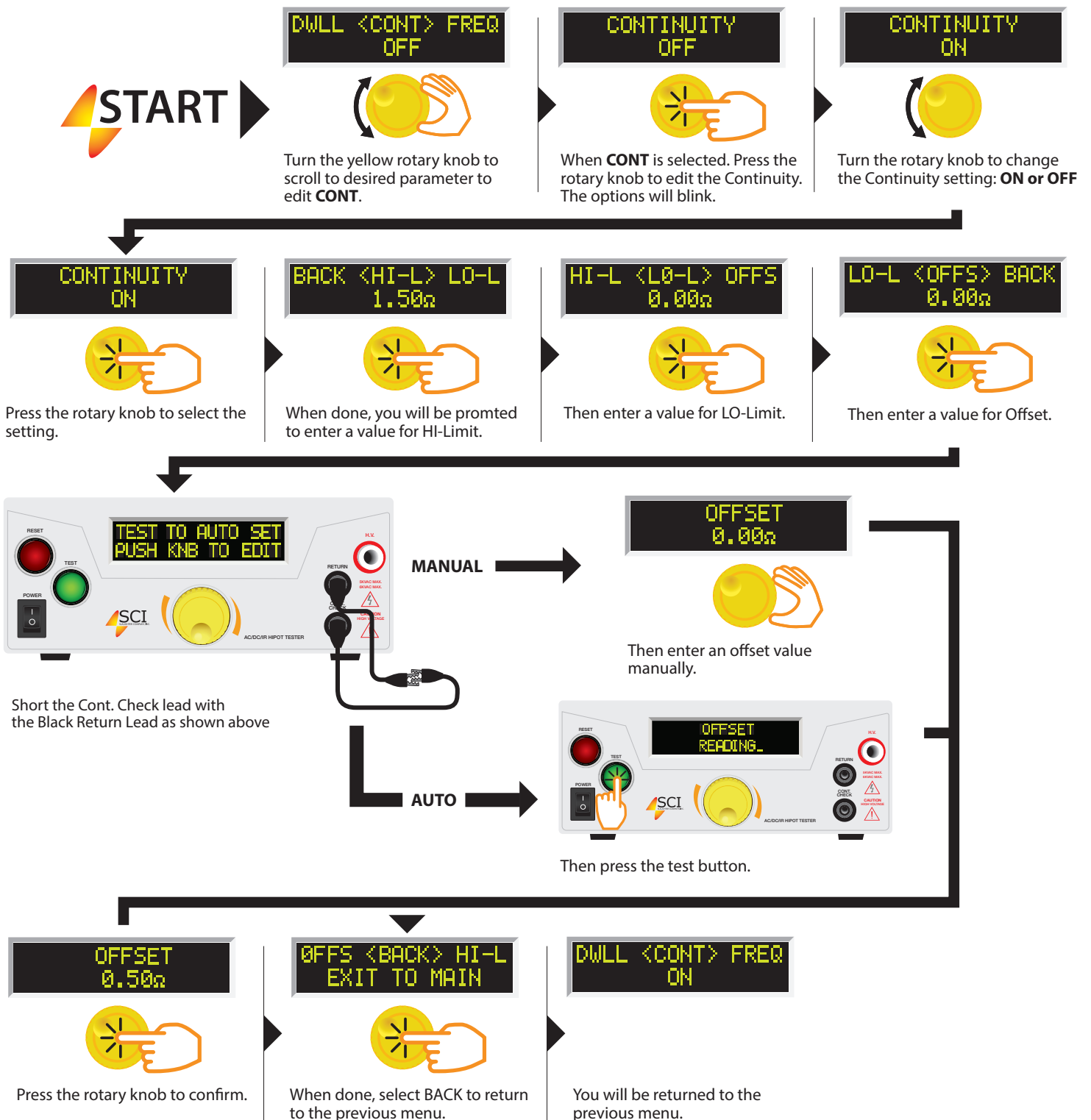
## PROGRAM A MEMORY: CHANGE RAMP



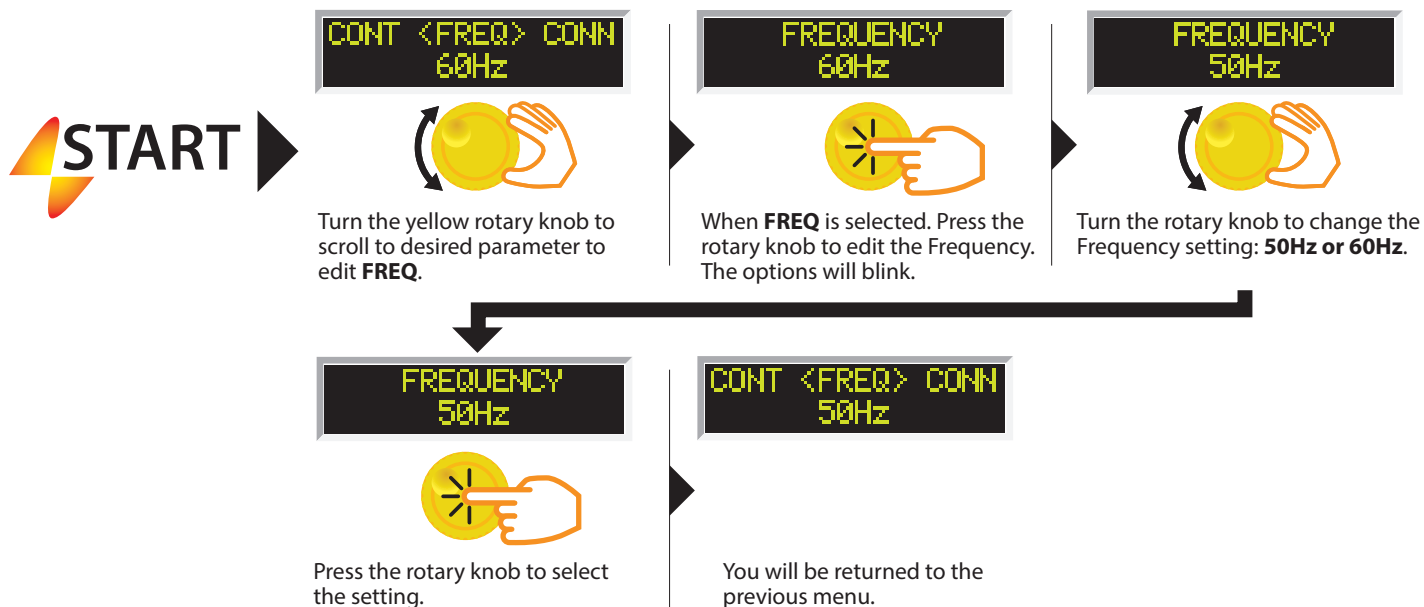
## PROGRAM A MEMORY: CHANGE DWELL



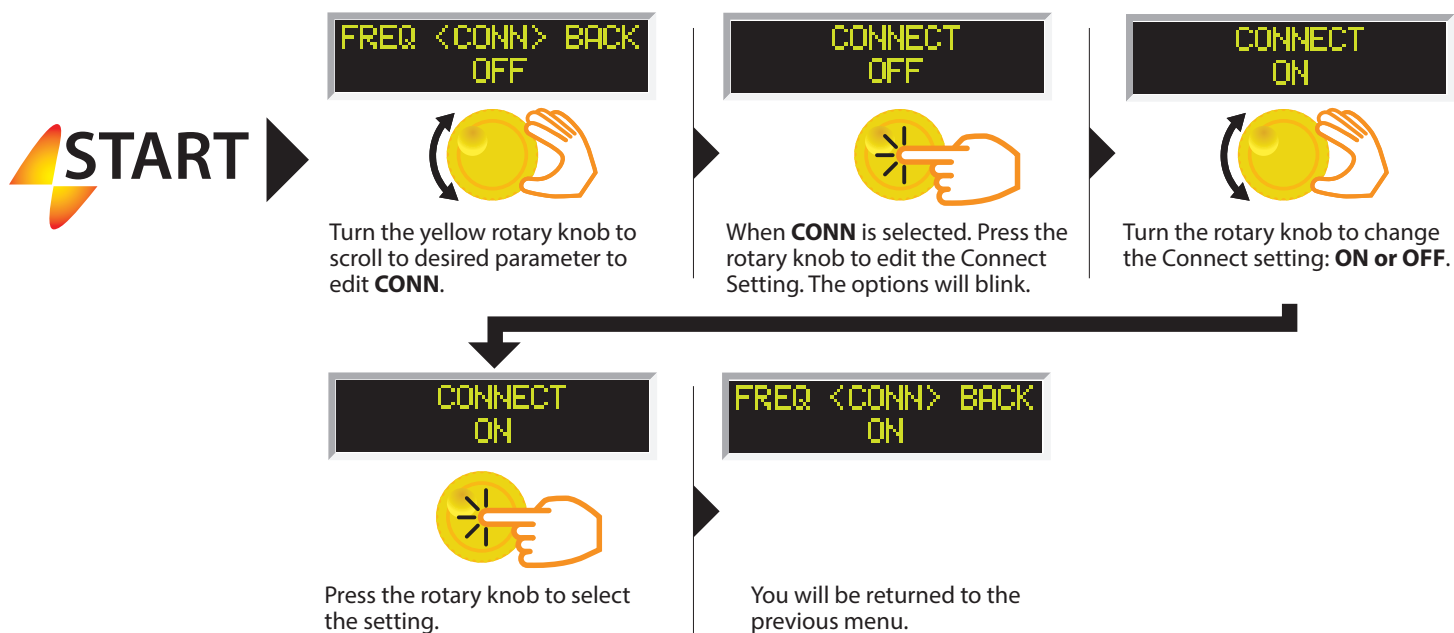
# PROGRAM A MEMORY: CHANGE CONTINUITY



## PROGRAM A MEMORY: CHANGE FREQUENCY



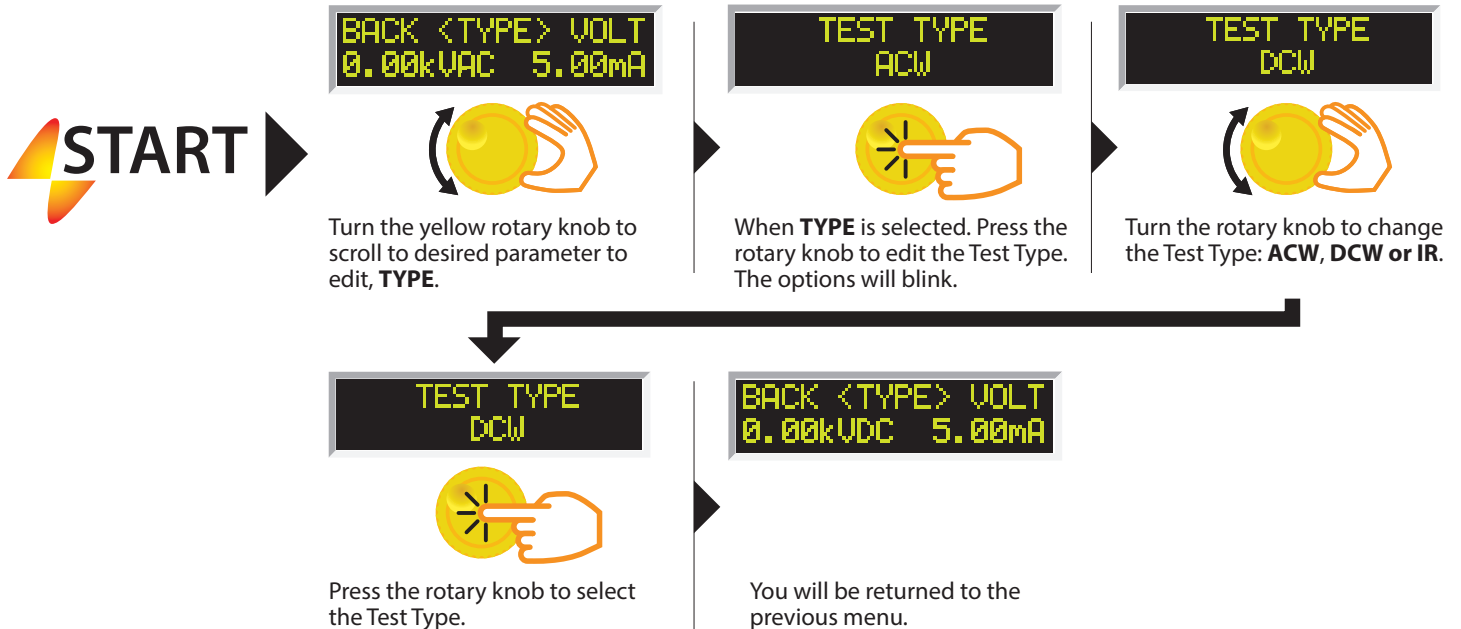
## PROGRAM A MEMORY: CHANGE CONNECT



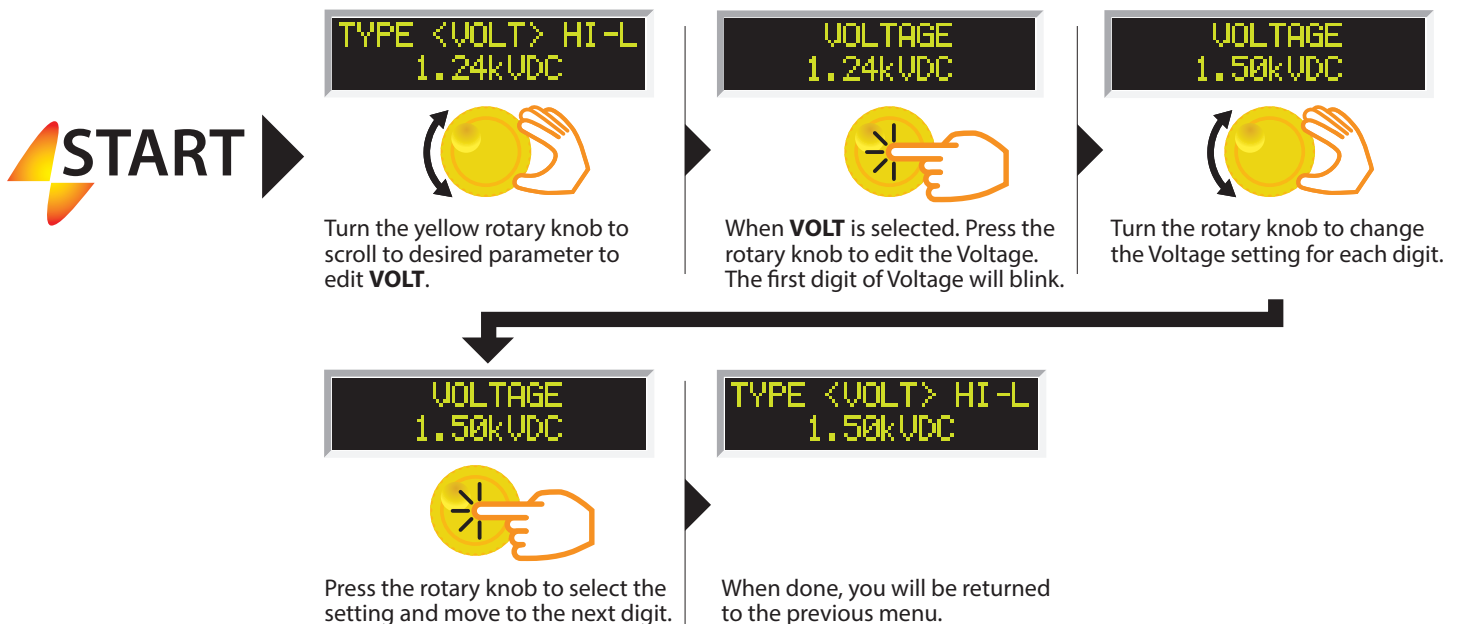
## 5. Setting a DC Hipot Test

The DC Hipot test can be programmed into any of the 5 memory locations in a similar manner as the AC Hipot test. From the main menu select the memory location that you desire to program with the DC Hipot test.

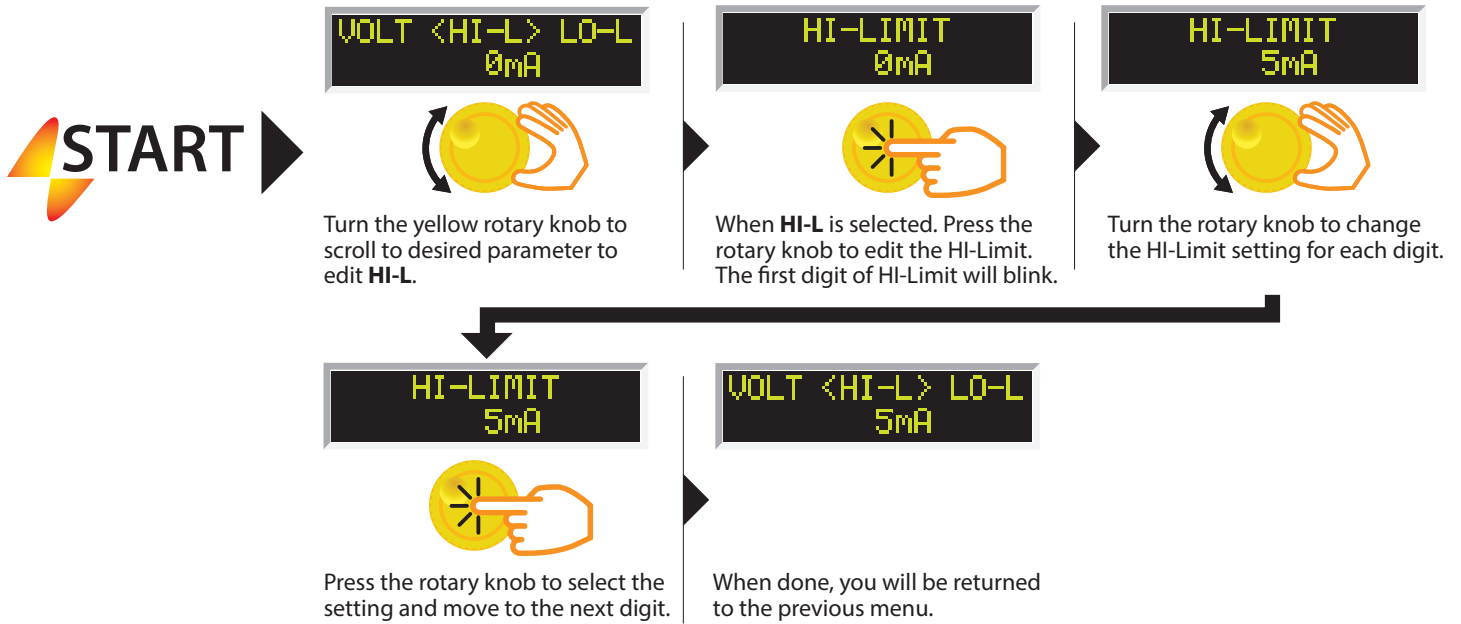
### PROGRAM A MEMORY: TYPE DC



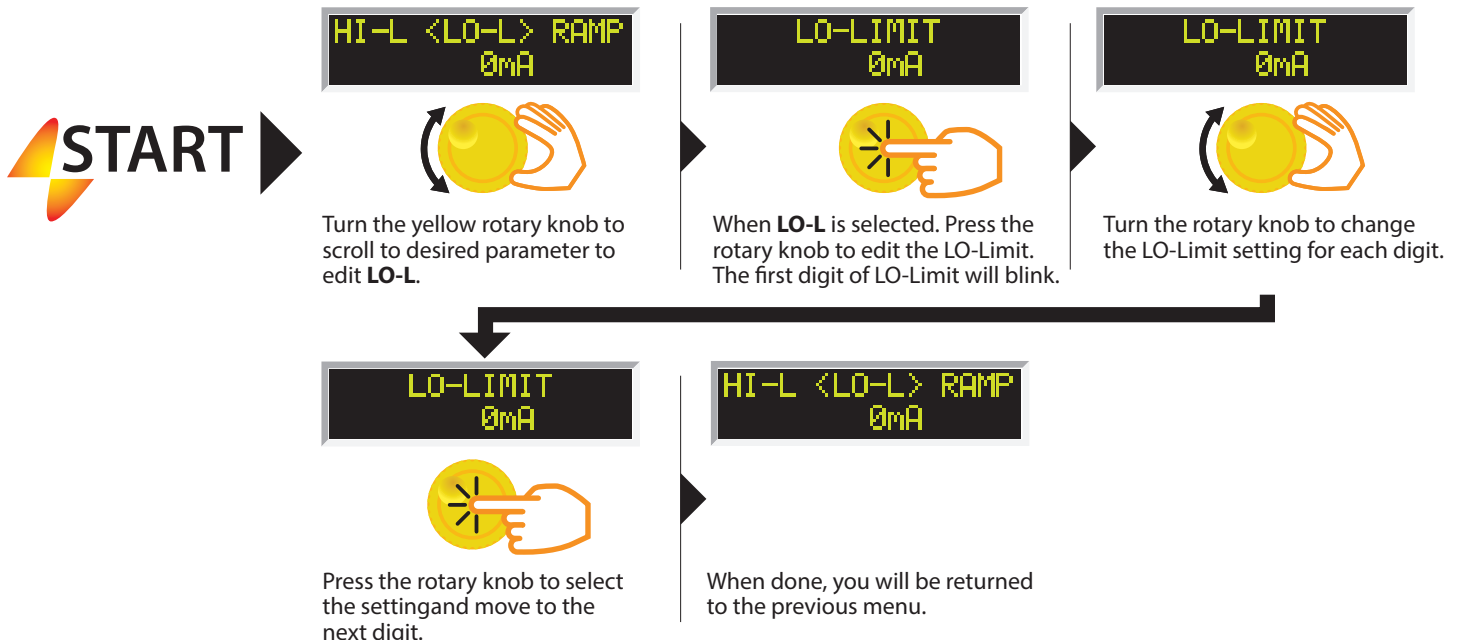
### PROGRAM A MEMORY: CHANGE VOLTAGE - DC



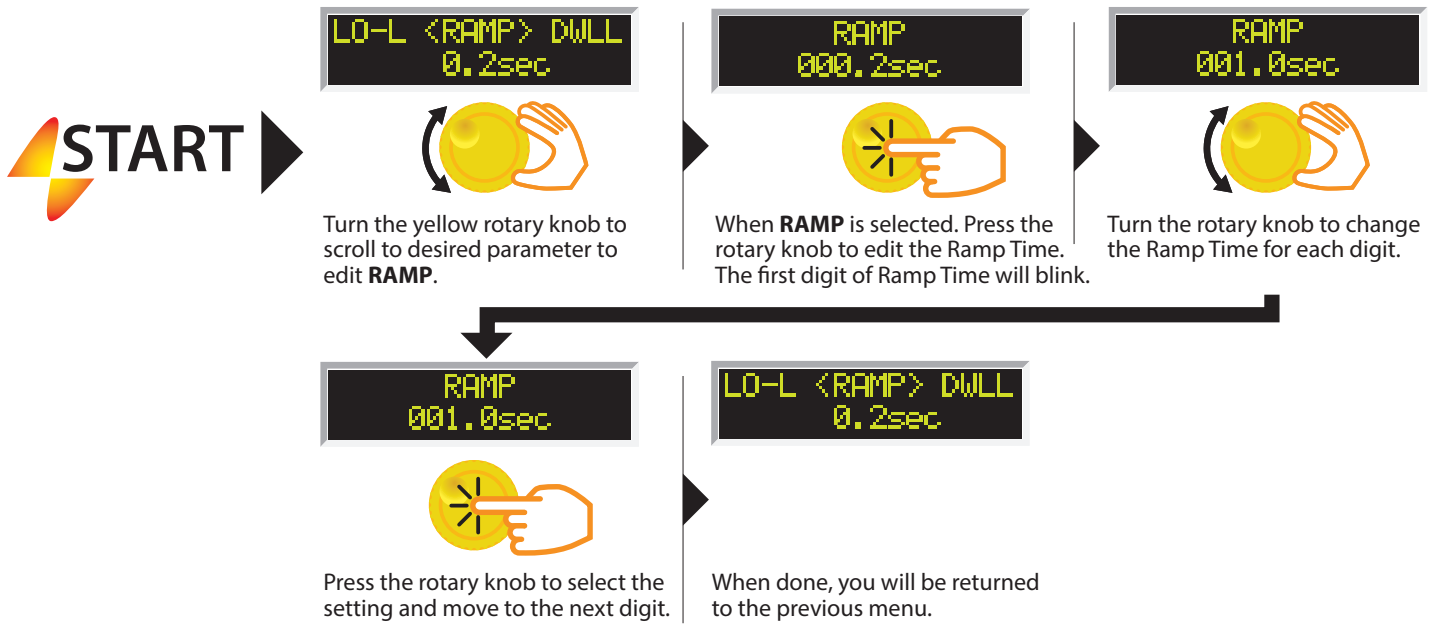
## PROGRAM A MEMORY: CHANGE HI-LIMIT



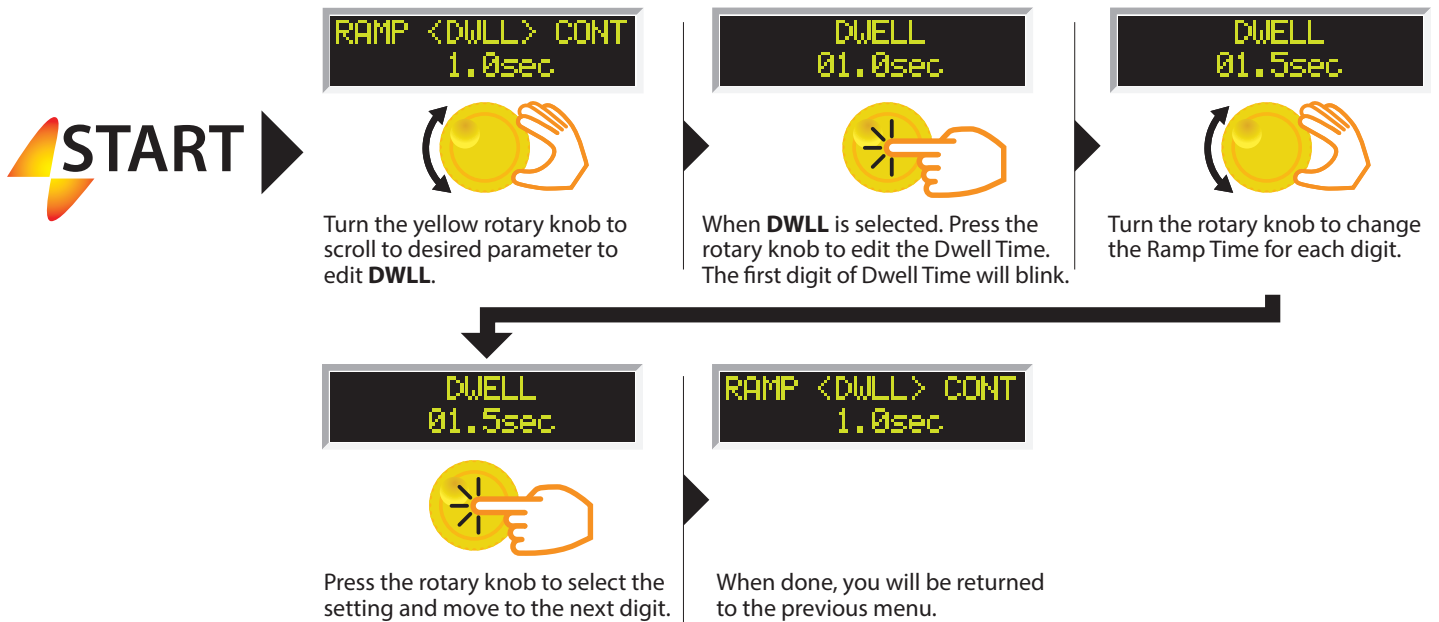
## PROGRAM A MEMORY: CHANGE LO-LIMIT



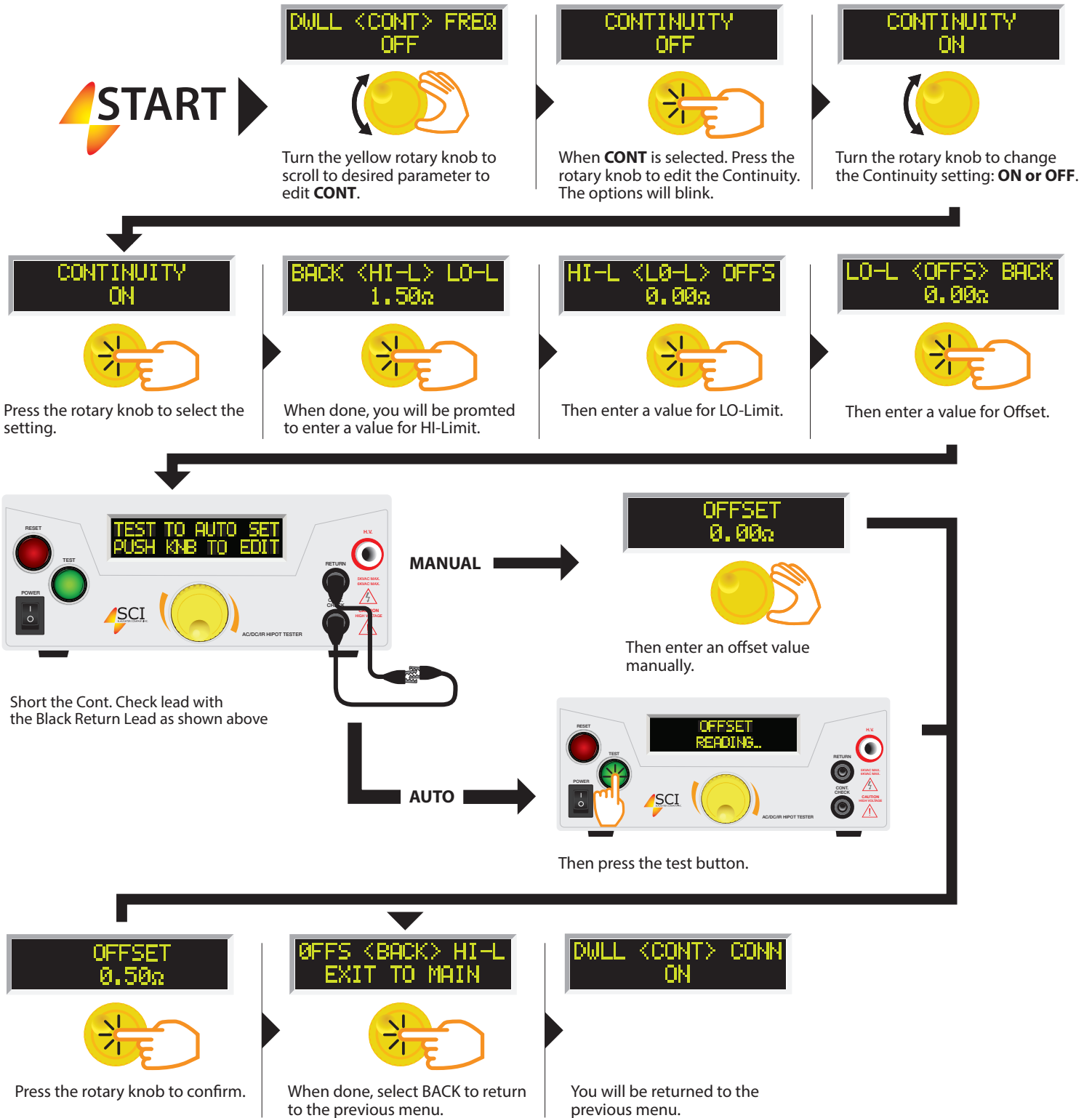
## PROGRAM A MEMORY: CHANGE RAMP



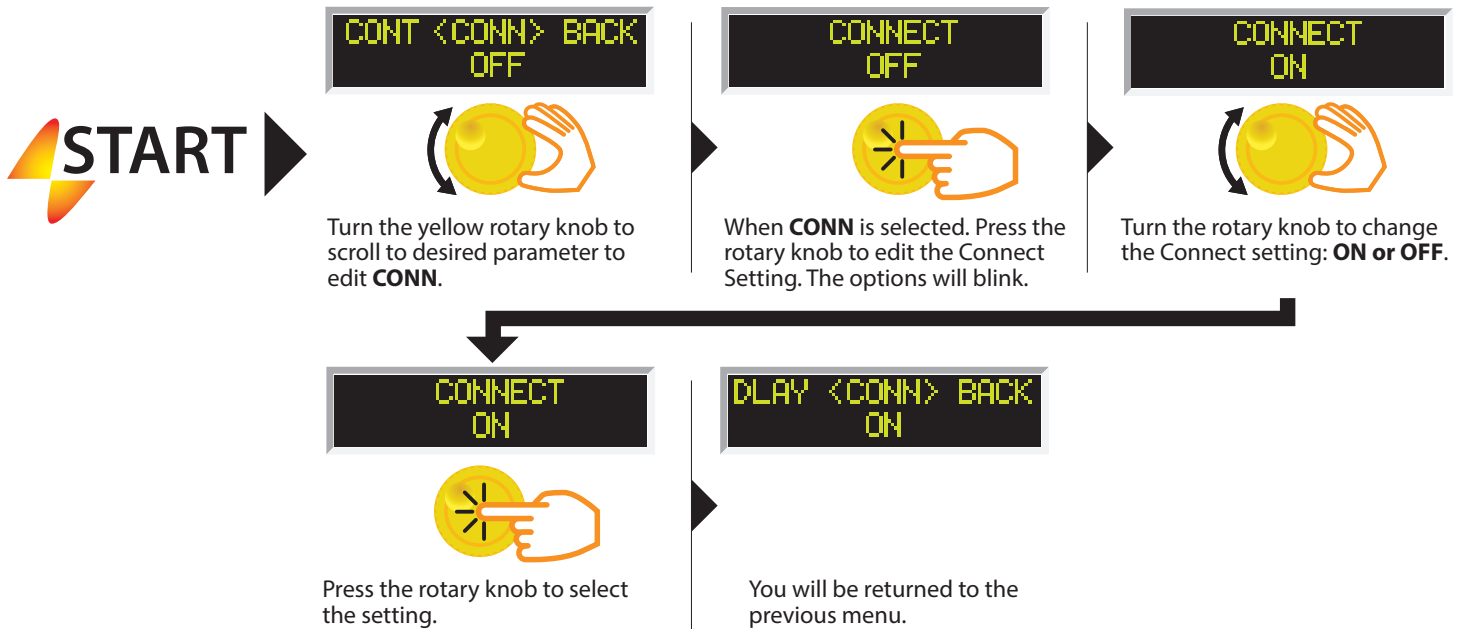
## PROGRAM A MEMORY: CHANGE DWELL



# PROGRAM A MEMORY: CHANGE CONTINUITY



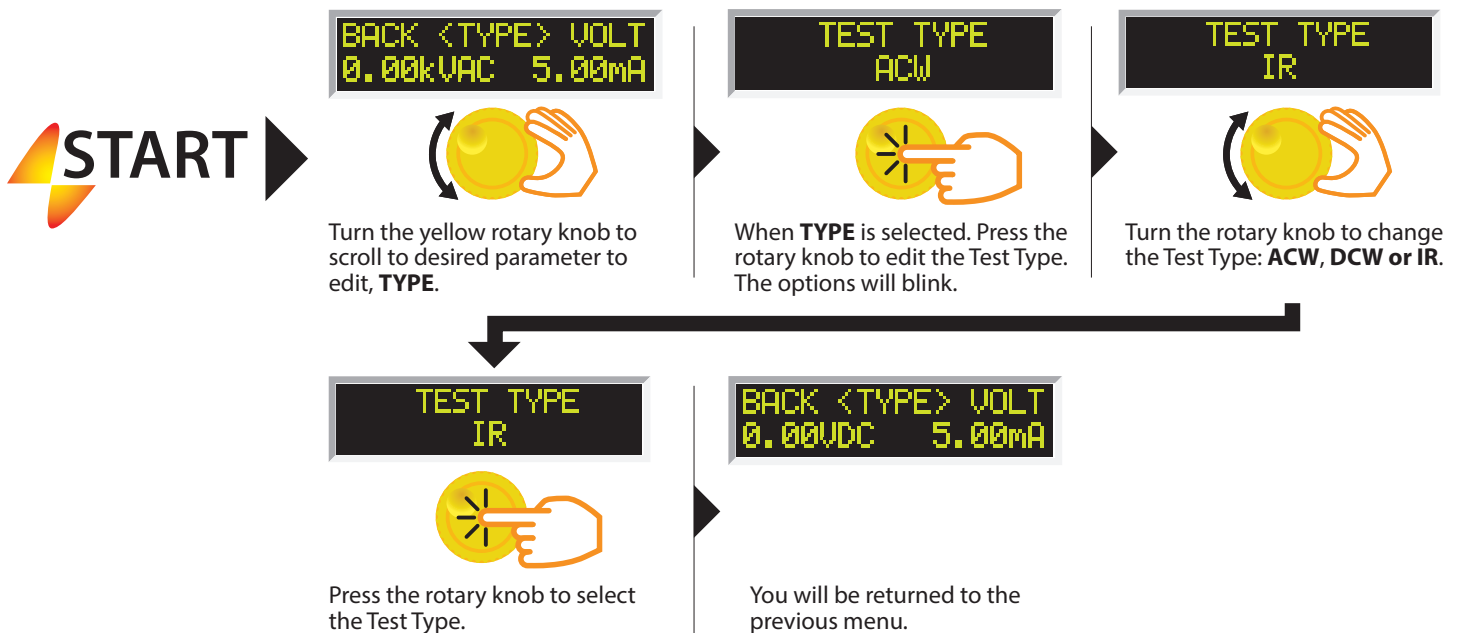
## PROGRAM A MEMORY: CHANGE CONNECT



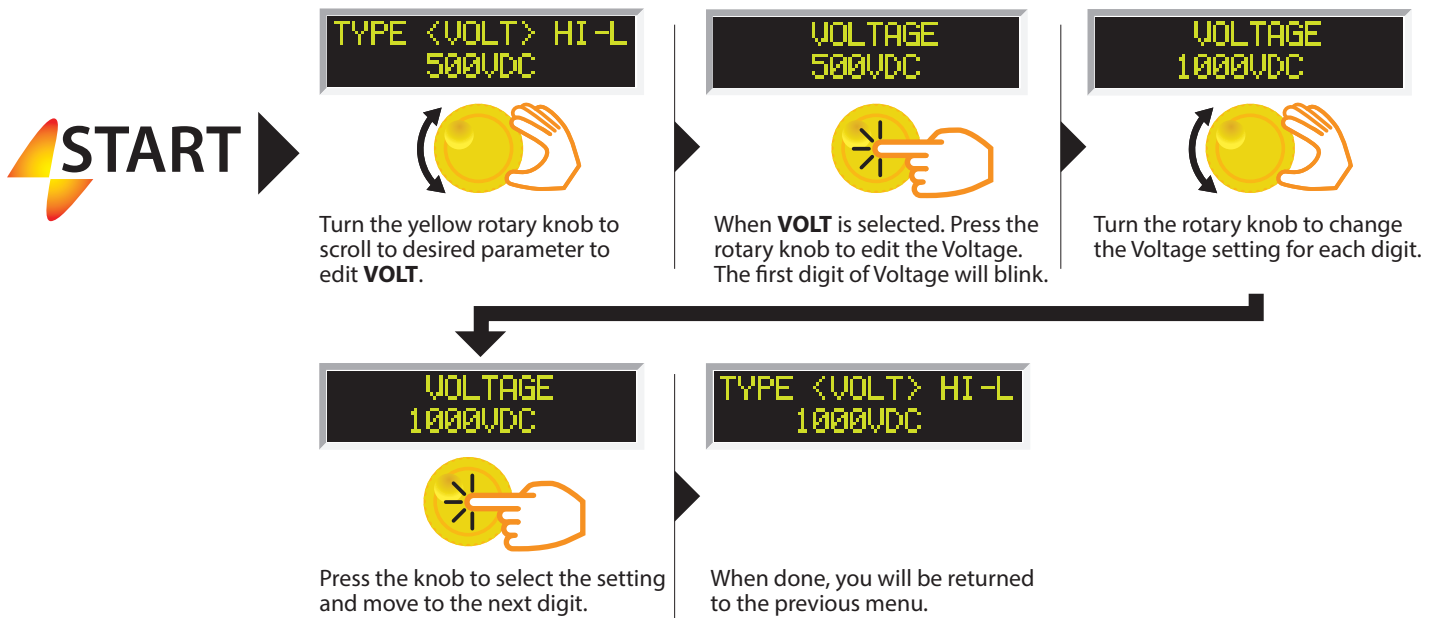
### 6. Setting an IR Test

The IR test can be programmed into any of the 5 memory locations in a similar manner as the AC or DC Hipot test. From the main menu select the memory location that you desire to program with the IR test.

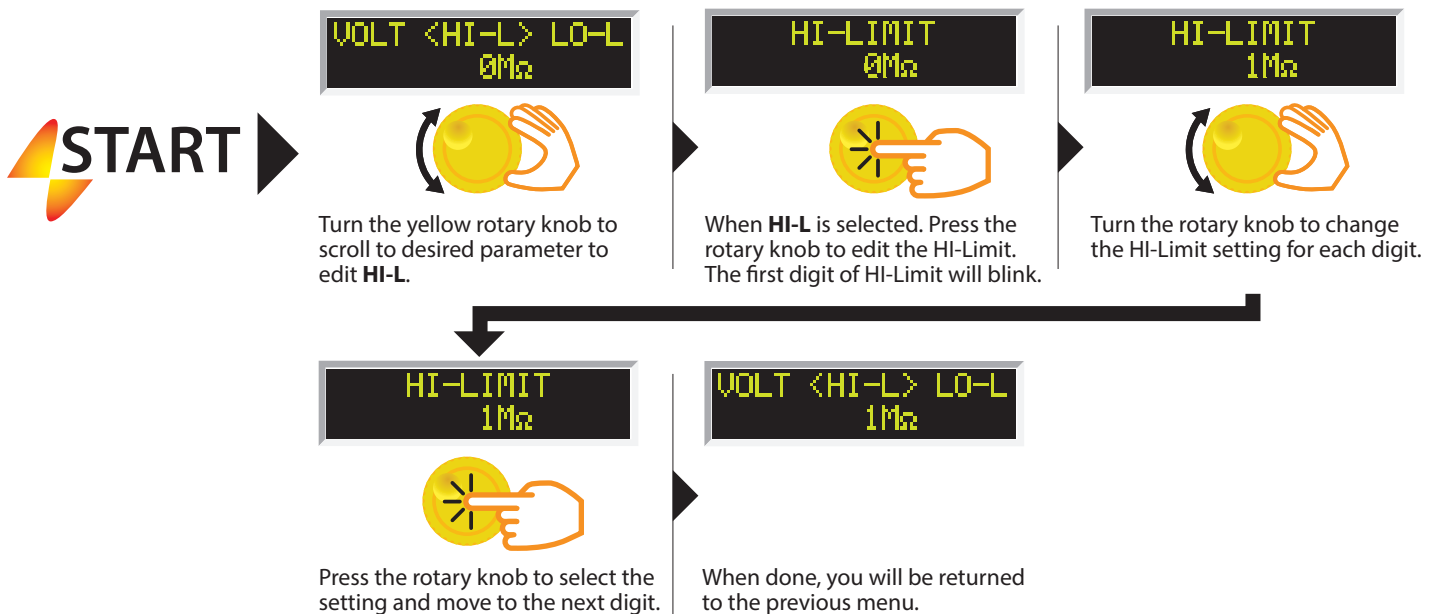
## PROGRAM A MEMORY: TYPE IR



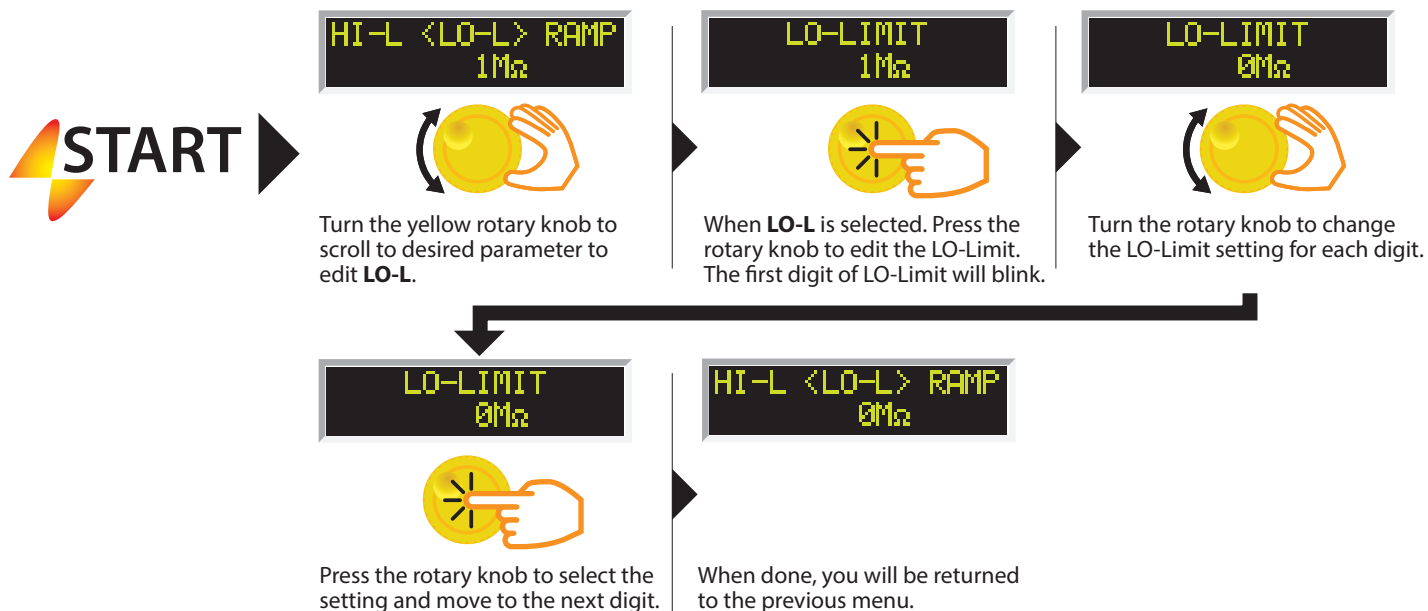
## PROGRAM A MEMORY: CHANGE VOLTAGE - IR



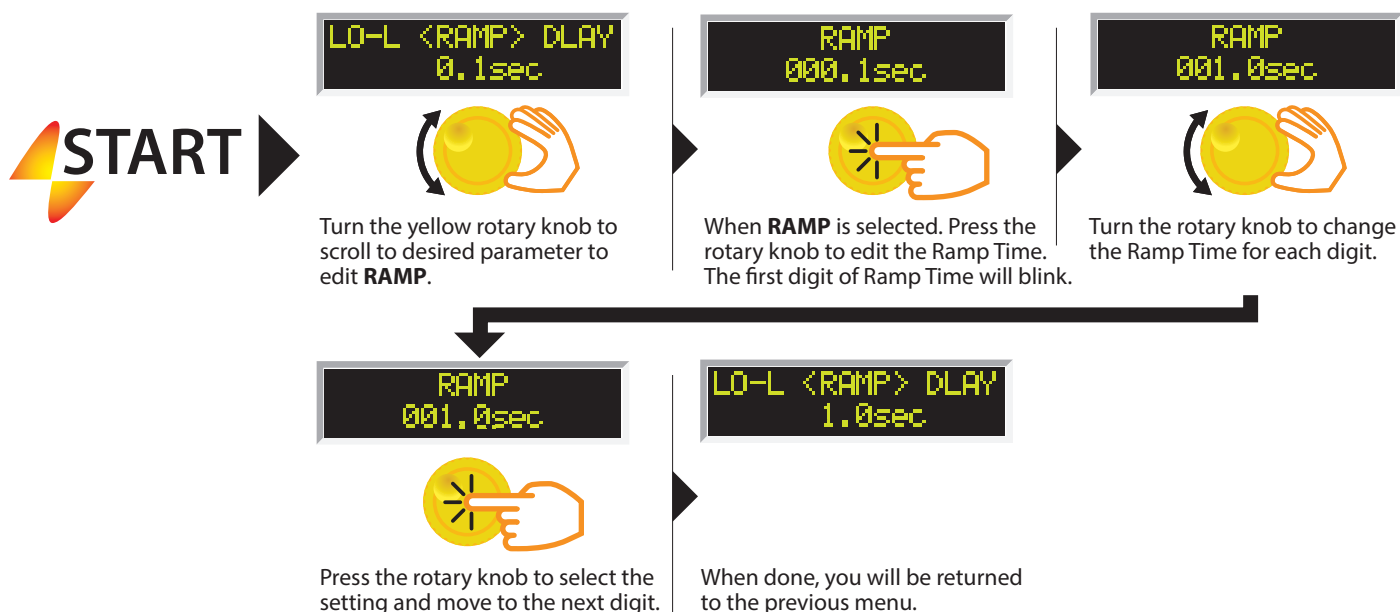
## PROGRAM A MEMORY: CHANGE HI-LIMIT - IR



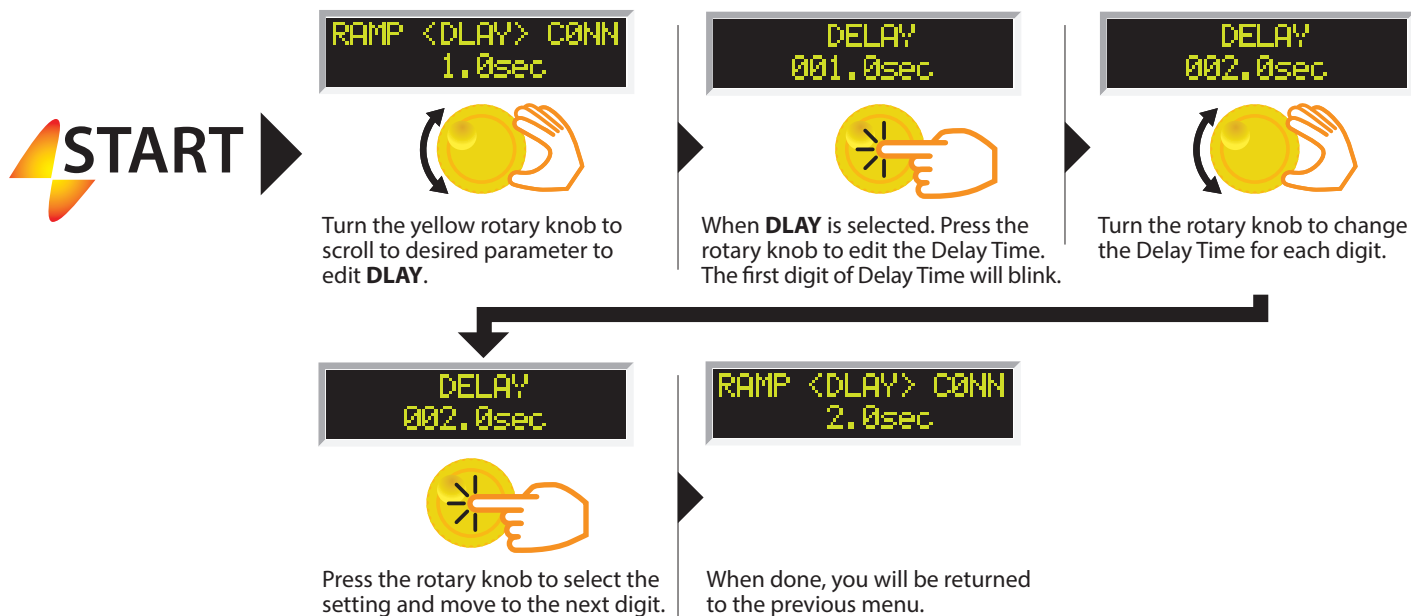
## PROGRAM A MEMORY: CHANGE LO-LIMIT - IR



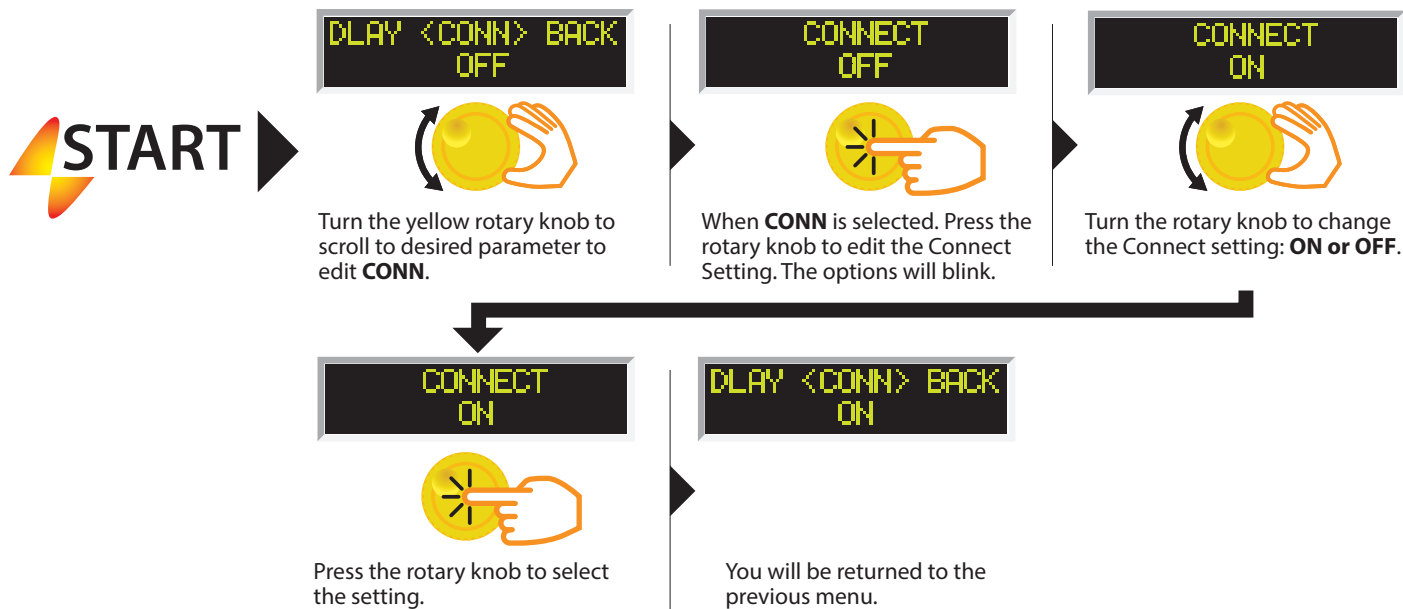
## PROGRAM A MEMORY: CHANGE RAMP - IR



## PROGRAM A MEMORY: CHANGE DELAY - IR



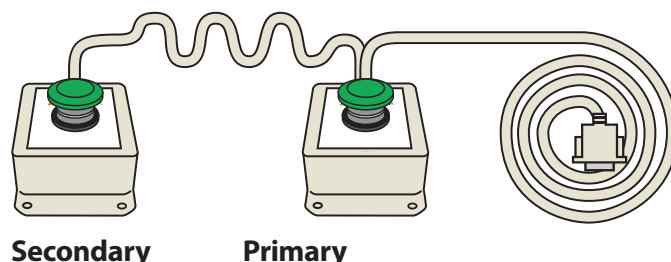
## PROGRAM A MEMORY: CHANGE CONNECT



# System Parameter Descriptions

System Parameter	Setting	Description
PLC Remote	ON/OFF	Allows the user to initiate a test through the REMOTE INPUT on the rear panel of the tester. If PLC Remote = ON the front panel TEST button is disabled and a test may only be started through the rear panel I/O. If PLC Remote = OFF, the test must be initiated via the front panel TEST button.
DUAL TEST	ON/OFF	Allows the user to initiate a test through use of Dual Test Switch connected to the Signal Input port of the tester. This functionality requires PLC Remote parameter to be set to ON. If DUAL Test = ON, the front panel TEST button is disabled and a test may only be started by pressing dual test switches within 0.5 seconds of one another. If DUAL Test = OFF, the regular PLC remote operation applies. <sup>1</sup>
SCTY (security) <sup>2</sup>	OFF	With SCTY set to OFF all test and system parameters can be edited.
	RUN	With SCTY set to RUN the user will not be able to recall any of the memory locations or edit any of the test and system parameters. With this setting if the user attempts to edit any test or system parameter the following message will be displayed, "Security is RUN, can't be edited."
	MEM	With SCTY set to MEM the user will be able to recall any of the 5 available memory locations. The user will not be able to edit any test or system parameters.

<sup>1</sup>For testers with firmware versions 1.02 and below - if running a sequence of connected tests and all tests pass, the Dual Remote Palm switches will send a RESET signal to the tester at the end of the sequence. If a test in the sequence fails, the Dual Palm Remote switches will not send a RESET signal to the tester. In this case a reset can be performed by either using the front panel RESET button or by pressing the primary switch of the Dual Palm Remote switches. The primary switch of the Dual Remote Palm switches is directly connected to the Signal Input of the tester. If no RESET signal is received by the tester, next press of the Dual Palm Remote switch would advance and run the next step in the memory. \*Anytime the Security setting is changed the user will be asked to enter a PIN number. This PIN will be required again if the Security parameter needs to be set to a different setting. Refer to the Edit Security flow chart for instructions on setting the PIN.

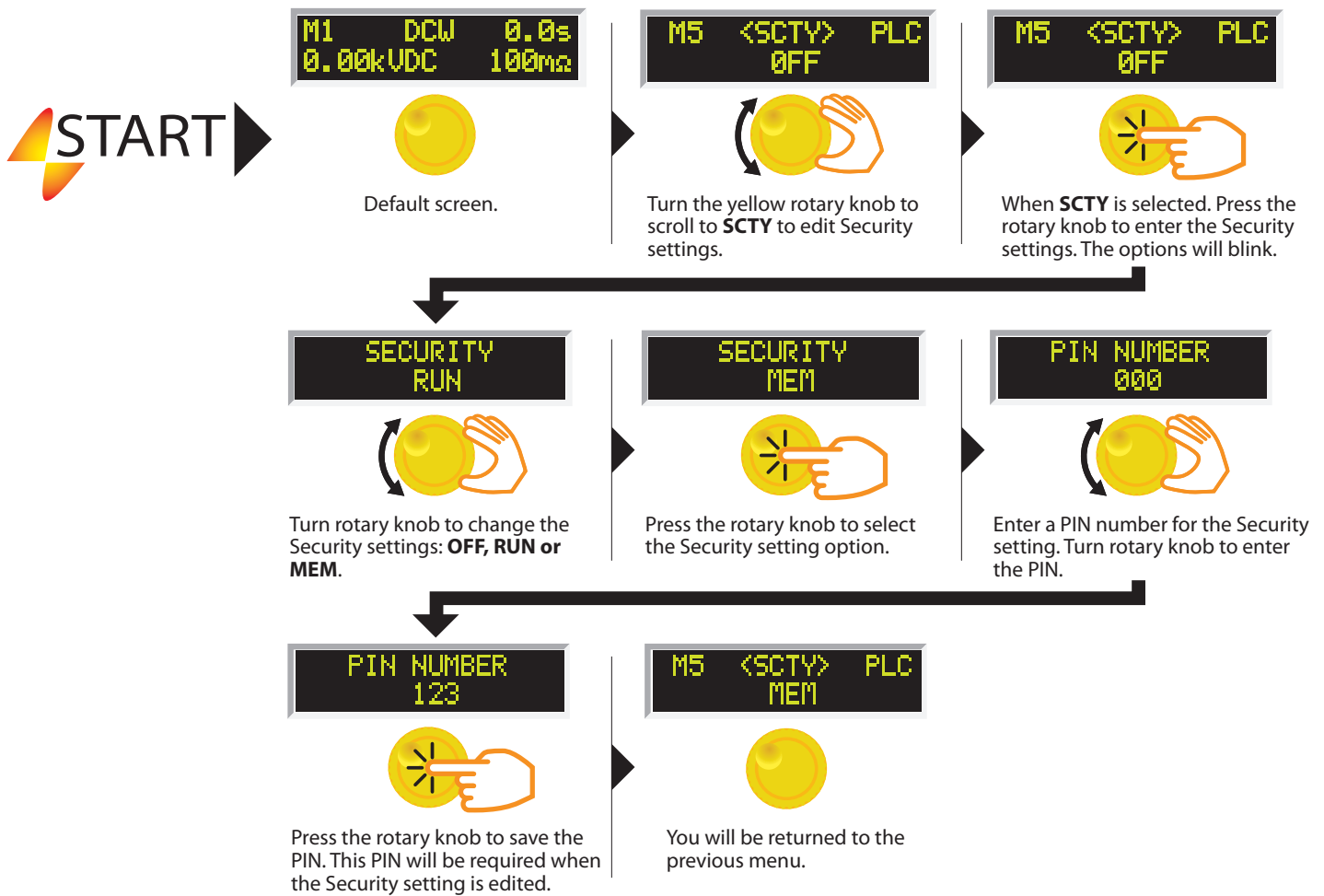


**Dual Palm Remote Switches (Sold Separately)**

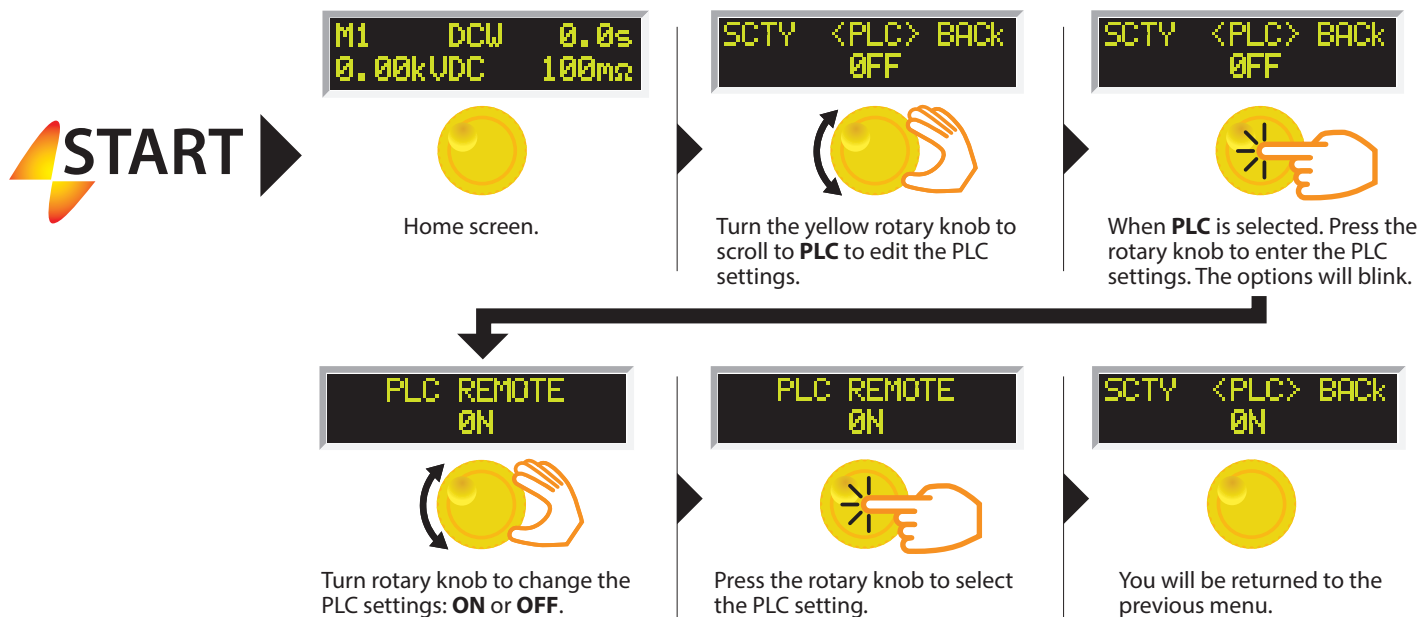
<sup>2</sup>Anytime the Security setting is changed the user will be asked to enter a PIN number. This PIN will be required again if the Security parameter needs to be set to a different setting. Refer to the Edit Security flow chart for instructions on setting the pin.

# Setting System Parameters

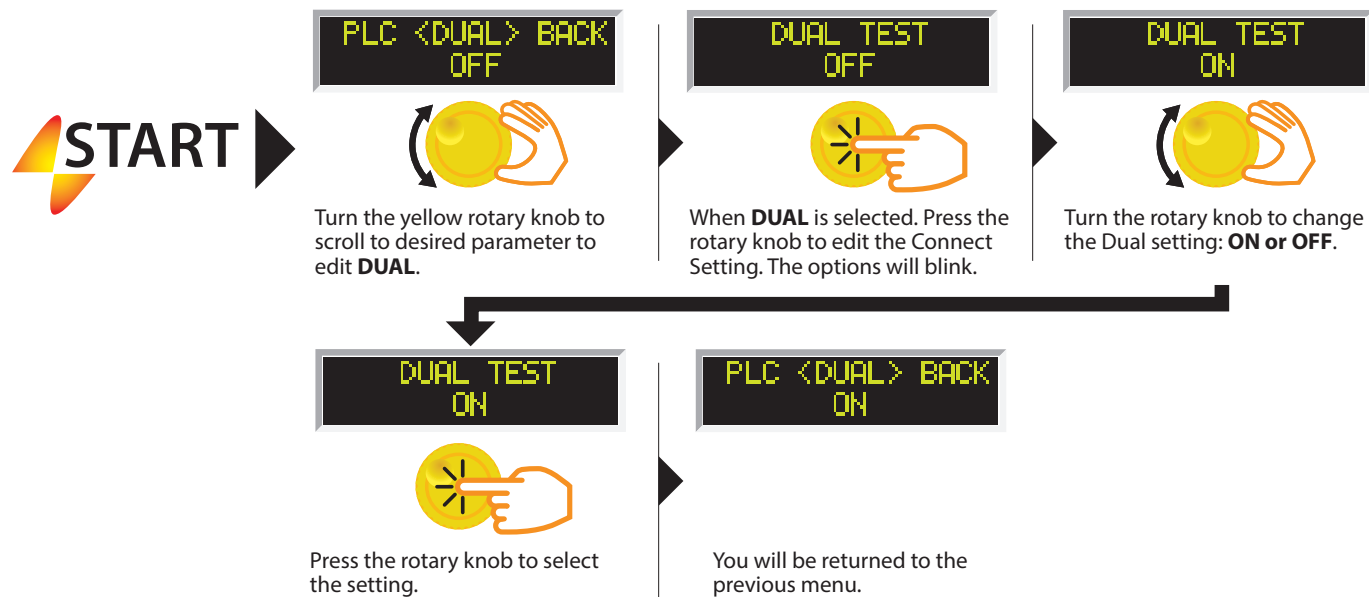
## EDIT SECURITY SETTINGS



## EDIT PLC REMOTE SETTINGS


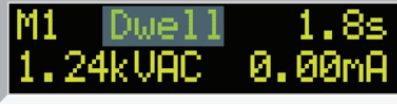





## PROGRAM A MEMORY: CHANGE DUAL

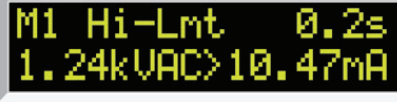
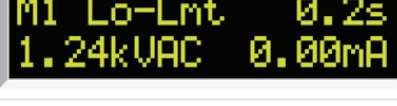
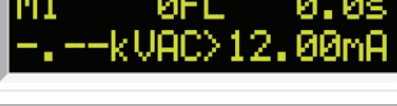

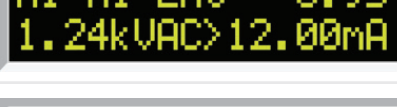






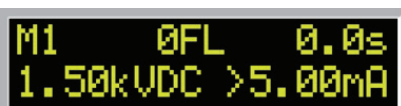
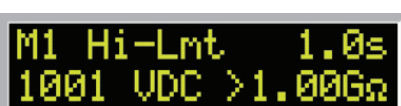
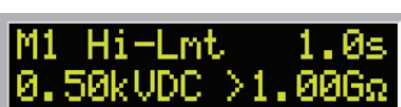
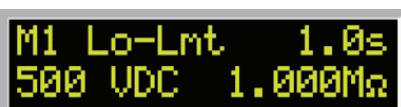
# Using the Display

## Test Mode Displays

Test Mode Display	Test Type	Description
	AC/DC Hipot & IR	Displayed when the test voltage is ramping up from 0.0 VAC/VDC to full test voltage.
	AC/DC Hipot	Displayed when the test voltage has reached full potential. Dwell is the amount of time the potential is held at the set value.
	AC/DC Hipot & IR	Displayed when a test sequence has passed. The green TEST button will illuminate and a short audible beep tone will be activated.
	AC/DC Hipot & IR	Displayed if the operator elects to stop a test in process. This can be accomplished by pressing the RESET button during the test.
	IR	Displayed while the test is in process. If the IR value exceeds the set limits, the test will fail after the DELAY time has expired.

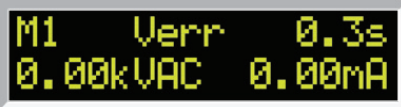
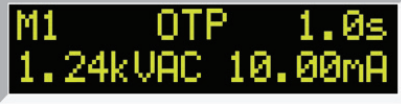
## Failure Mode Displays

Failure Mode Display**	Test Type	Description
	AC Hipot	Displayed if the leakage current exceeds the high limit setting, but does not exceed the metering range.
	AC Hipot	Displayed if the leakage current does not exceed the low limit setting.
	AC Hipot	Displayed if there is a short circuit in the DUT during the test.
	AC Hipot	Displayed if a flash over occurs in the DUT during the test, which results in an OFL condition due to the current exceeds the maximum metering range.
	AC Hipot	Displayed if the leakage current exceeds the metering range and neither a short circuit nor flash over occurred.
	AC/DC Hipot	Displayed if the Continuity test within the hipot test fails.
	DC Hipot	Displayed if the leakage current exceeds the high limit setting, but does not exceed the metering range.

Failure Mode Display**	Test Type	Description
	DC Hipot	Displayed if the leakage current does not exceed the low limit setting.
	DC Hipot	Displayed if there is a short circuit in the DUT during the test.
	DC Hipot	Displayed if a flash over occurs in the DUT during the test, which results in an OFL condition due to the current exceeds the maximum metering range.
	IR	Displayed if the insulation resistance exceeds the high limit setting, but does not exceed the metering range.
	IR	Displayed if the insulation resistance exceeds the high limit setting, and exceeds the metering range.
	IR	Displayed if the leakage current does not exceed the low limit setting and is within the metering range

\*\* For all failures, the red RESET button will illuminate and an alarm will be activated. To stop the alarm, please press the RESET button once. The alarm will stop and the display will retain the failure information. The tester is now ready for the next test. If the RESET button is pressed again, the failure information will be cleared and the display will indicate the setting data of the executed test.

## Error Messages

Display	Description
	<p>This message appears on the display, if the tester's output reading does not match the setting. When the tester has an output problem and the TEST button is pressed, the Output Error screen will appear. The failure light will illuminate and an alarm will be heard.</p> <p>Pressing the RESET key will allow you to return to the test mode. The failure light and alarm can be cleared by pressing the RESET button. If Output Error occurs please call the Slaughter Company Customer Support Center at 1-800-504-0055 for assistance.</p>
	<p>All of the buttons and keys are not active in this situation. This type of failure permanently locks the tester in the Fatal Error mode and required that the tester be serviced by a Slaughter Company authorized service center. Contact the Slaughter Company Customer Support Center at 1-800-504-0055 to receive further instruction.</p> <p><b>FATAL ERROR 9002</b> will appear on the display, if the tester's System data or the Model/Option data are corrupted and do not match the setting.</p> <p><b>FATAL ERROR 9003</b> will appear on the display, if the tester's Calibration data is corrupted.</p>
	<p>This message appears on the screen if the tester detects an over-temperature condition on the power amplifier. The fail light will illuminate and the alarm will be heard. The Reset key can be used to clear this failure condition.</p>

## Reviewing Test Results for Multistep Sequences

After the test is performed, the test results will be indicated on the front panel display.

**Pass:** If the DUT passes the test, you will hear a short audible beep and the display will indicate the test result.

**Fail:** If a failure occurs, you will hear a long audible alarm and the red flashing indicator will light up. To stop the alarm, press the RESET button.

The test results from the memories that are executed can be reviewing by turning the rotary knob left or right. Successive rotation of the knob will continue advancing to the next result. The results of the last step in the process will be followed by the first step when scrolling through the results. Results can be reviewed at any time before the next test is executed. All results are cleared at the start of the next test cycle.

## Using the Remote I/O

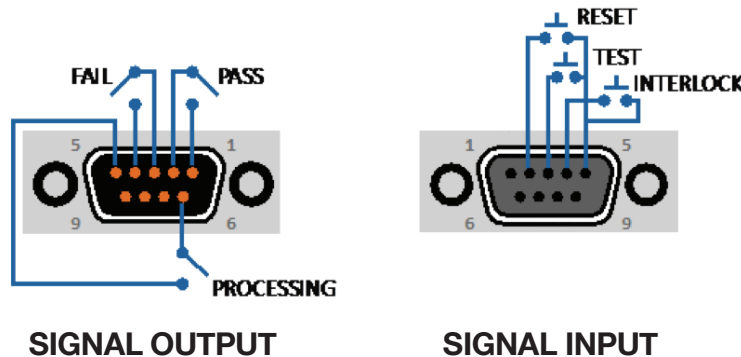
Two 9-pin “D” type connectors are mounted on the rear panel that provides REMOTE-INPUT-OUTPUT control and information.

- These connectors mate with standard 9 pin D-sub-miniature connector provided by the user.
- The output mates to a male (plug) connector while the input mates to a female (receptacle) connector.
- For best performance, a shielded cable should be used. To avoid ground loops the shield should not be grounded at both ends of the cable.

### Suggested AMP part numbers for interconnecting to the Remote I/O

Part Number	Description
205204-4	PLUG SHELL WITH GROUND INDENTS
205203-3	RECEPTACLE SHELL
745254-7	CRIMP SNAP-IN PIN CONTACT (for plug)
745253-7	CRIMP SNAP-IN SOCKET CONTACT (for receptacle)
745171-1	SHIELDED CABLE CLAMP (for either plug or receptacle)
747784-3	JACKSCREW SET (2)

### REMOTE I/O Pinouts



## Signals on Remote I/O

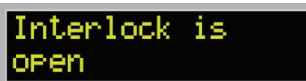
### REMOTE INPUT/OUTPUT

#### Remote Output

Output Signal	Pins	Description
PASS	1 and 2	The relay contact closes after detecting that the device under test passed all tests. The connection is opened when the next test is initiated or the reset function is activated.
FAIL	3 and 4	The relay contact closes after detecting that the device under test failed any test. The connection is opened when the next test is initiated or the reset function activated.
PROCESSING	5 and 6	The relay contact closes while the tester is performing a test. The connection is opened at the end of the test.

*These are normally open free contacts and will not provide any voltage or current. The ratings of the contacts are 1 AAC/250 VAC (0.5 ADC). When a terminal becomes active, the relay closes thereby allowing the external voltage to operate an external device.*

#### Remote Input

Output Signal	Pins	Description
TEST	3 and 5	A normally open momentary switch can be wired across pins 3 and 5 to allow remote operation of the TEST function.
REST	2 and 5	A normally open momentary switch can be wired across pins 2 and 5 to allow remote operation of the RESET function. For safety, the front panel RESET button remains active even when a remote reset switch is connected so that high voltage can be shut down from either location.
INTERLOCK	4 and 5	<p>Remote Interlock utilizes a set of closed contacts to enable the tester's output. The output of the tester will be disabled under the following conditions:</p> <ul style="list-style-type: none"><li>• If the Interlock contacts are open and the TEST button is pushed</li><li>• If the interlock contacts are opened during a test (test will automatically abort)</li></ul> <p>A pop-up message will be displayed on the screen:</p>  <p>The tester can still be used without the external interlock device as long as the Interlock Connector (P/N # 99-10040-01 provided with unit) is plugged into the Remote Interface, Signal Input port. If there is nothing connected to the Remote Interface, Signal Input port to provide a connection to the interlock, the tester will not perform tests.</p>

*When the PLC Remote mode is ON, the tester will respond to simple switch or relay contacts closures. When the PLC Remote function is ON the TEST button on the front panel will be disabled.*

### WARNING

**ACTIVATING TEST PROGRAM FUNCTIONS THROUGH THE REMOTE CONNECTOR SELECTS THE MEMORY AND STARTS THE TEST THAT IS PRE-PROGRAMMED INTO THAT MEMORY.**

### CAUTION

**Do not connect voltage or current to the signal inputs. Applying voltage to the signal input could result in damage to the control circuitry.**

## Using the Tester Accessories

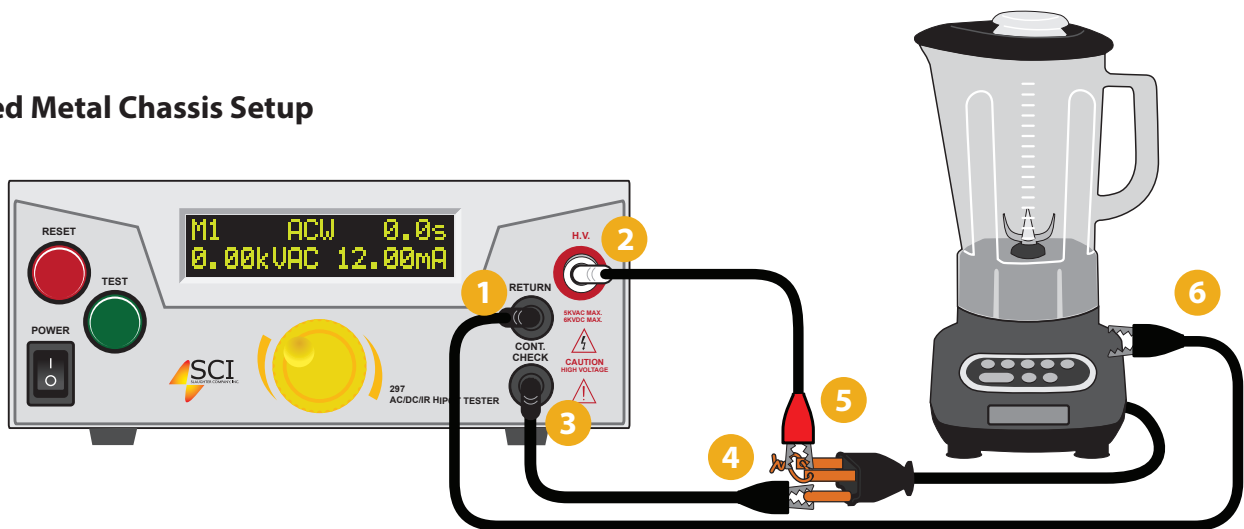
### WARNING

NEVER CONNECT THE ADAPTER BOX OR TEST LEADS TO THE TESTER WHILE THE HIGH VOLTAGE OUTPUTS ARE ENERGIZED.

### Using the Test Leads

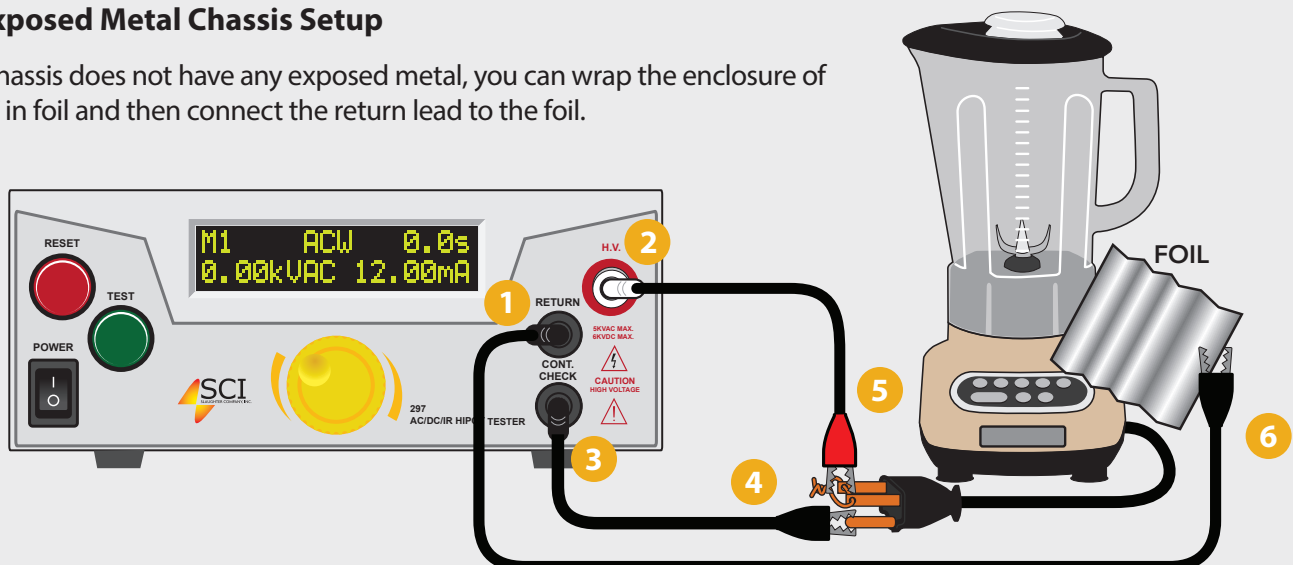
- 1 Plug the black ground return lead (P/N 102-069-904) into the Return terminal located on the front panel of the tester.
- 2 Plug the high voltage lead (P/N 102-055-913) into the H.V. terminal on the front panel of the tester.
- 3 Plug the continuity lead to the CONT. CHECK terminal on the front panel of the tester.
- 4 Connect the clip end continuity lead to the ground pin of the DUT.
- 5 Connect the clip end of the high voltage lead to the current carrying conductors of the DUT's circuitry.
- 6 Connect the clip end of ground return lead to the exposed or dead metal chassis of the DUT.

### Exposed Metal Chassis Setup



### Non-Exposed Metal Chassis Setup

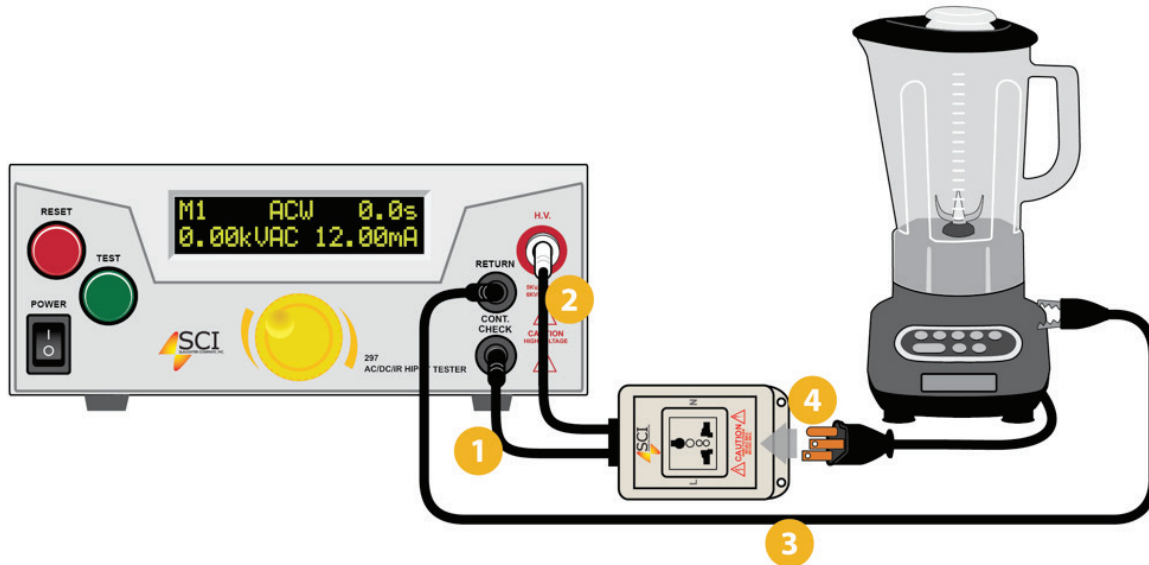
If your chassis does not have any exposed metal, you can wrap the enclosure of the DUT in foil and then connect the return lead to the foil.



## Using the Adaptor Box

The adapter box is an **optional accessory** and is not provided as standard equipment with the 290 Series. If you would like to acquire an adapter box for use with your tester, please contact The Slaughter Company Inc. using the contact information provided in the Safety section of this manual.

The following diagram shows how to connect the adapter box to the 290 and to the device under test.



- 1 Connect the black lead from the adapter box to the front panel CONT. CHECK terminal.
- 2 Connect the high voltage lead from the adapter box to the front panel high voltage terminal.
- 3 Connect the black return lead (99-10008-01) to the front panel return output terminal and connect the other end of the lead to the dead metal on the chassis of the DUT.
- 4 Plug your DUT into the adapter box.

This adapter box allows for connection to an item that is terminated in a three-prong line cord. If testing a product which is terminated in a three-prong plug, you are also required to perform a Ground Bond test on the ground conductor of the DUT to the chassis or dead metal of the product.

## Installation

### 1. Unpacking and Inspection

Your tester was shipped in a custom foam insulated container that complies with ASTM D4169-92a Assurance Level II Distribution Cycle 13 Performance Test Sequence.

If the shipping carton is damaged, inspect the contents for visible damage such as dents, scratches, or broken meters. If the tester is damaged, notify the carrier and the Slaughter Company customer support department immediately. Please save the shipping carton and packing material for the carrier's inspection. Our customer support department will assist you in the repair or replacement of your tester. Please do not return your product without first notifying us and receiving an RMA (return materials authorization) number.

### 2. Safe Lifting and Carrying Instructions

Proper methods of lifting and carrying can help to protect against injury. Follow the recommendations below to ensure that testers are handled in a safe manner.

- Determine if the tester can be lifted by one individual or requires additional support.
- Make sure that your balance is centered and your feet are properly spaced, shoulder width apart behind the tester.
- Bend at the knees and make sure your back is straight.
- Grip the tester with your fingers and palms and do not lift unless your back is straight.
- Lift up with your legs, not your back.
- Keep the tester close to your body while carrying.
- Lower the tester by bending your knees. Keep you back straight.

### 3. Contents of the Carton

Inside the carton will be the following:

DESCRIPTION	SLA PART NUMBER
290 Series Tester	290 Series Hipot and IR Tester
High Voltage Lead	102-055-913
Cable Assembly Return Lead (2 Qty)	102-069-904
Fuse (2 Qty)	Fuse 3.15A 250V Fast-Blow 20mm
Interlock Connector	99-10040-01
USB Cable	99-10797-01
USB Flash Drive (Product Manual)	99-10726-01
Line Cord*	125-013-001

*\*The Line Cord listed is American. Other combinations of the Line Cord are available upon request.*

## WARNING

ONLY ACCESSORIES WHICH MEET THE MANUFACTURER'S SPECIFICATION SHALL BE USED.

## 4. Preparation for Use

### Power Requirements and Line Voltage Selection

#### CAUTION

This tester requires a power source of either 115 volts AC  $\pm 10\%$ , 47-63 Hz single phase or 230 volts AC  $\pm 10\%$ , 47-63 Hz single phase. In addition, please be sure the correct fuse is selected and installed while the tester is in the off position.

## 5. Power Cable

#### WARNING

BEFORE CONNECTING POWER TO THIS TESTER, THE PROTECTIVE GROUND (EARTH) TERMINALS OF THIS TESTER MUST BE CONNECTED TO THE PROTECTIVE CONDUCTOR OF THE LINE (MAINS) POWER CORD. THE MAIN PLUG SHALL ONLY BE INSERTED IN A SOCKET OUTLET (RECEPTACLE) PROVIDED WITH A PROTECTIVE GROUND (EARTH) CONTACT. THIS PROTECTIVE GROUND (EARTH) MUST NOT BE DEFEATED BY THE USE OF AN EXTENSION CORD (POWER CABLE) WITHOUT A PROTECTIVE CONDUCTOR (GROUNDING).

This tester is shipped with a three-wire power cable. When this cable is connected to an appropriate AC power source, this cable connects the chassis to earth ground. The type of power cable shipped with each tester depends on the country of destination.

## Operating Environment

This equipment is intended for indoor use only. The equipment has been evaluated according to Installation Category II and Pollution Degree 2 as specified in IEC 664.

This tester may be operated within the following environmental conditions:

Temperature.....41° - 104° F (5° - 40° C)  
Relative humidity .....20 - 80%  
Altitude .....6,560 feet (2,000 meters)

#### WARNING

DO NOT BLOCK ANY VENTILATION OPENINGS TO PREVENT OVER HEATING OF THE EQUIPMENT. KEEP THE VENTILATION SLITS UNCOVERED DURING OPERATION. FAILURE TO DO SO COULD CAUSE THE TESTER TO OVERHEAT AND MAY DAMAGE INTERNAL COMPONENTS.

If the tester is used in a matter not specified by the manufacturer, the protection provided by the tester may be impaired.

# Storage and Shipment

## Environment

This tester may be stored or shipped in environments with the following limits:

Temperature.....-40° - 167° F (-40° - 75°C)

Altitude..... 50,000 feet (15,240 meters)

The tester should also be protected against temperature extremes which may cause condensation within the tester.

## Packaging

Contact our customer support department (1-847-932-3662) for an RMA (return materials authorization) number. Please enclose the tester with all options, accessories, and test leads. Indicate the nature of the problem or type of service needed. Also, please mark the container "FRAGILE" to insure proper handling. Please refer to the RMA number for all correspondence.

Packaging Instructions:

1. Be sure to REMOVE ALL ACCESSORIES and the INTERLOCK DISABLE from the tester.
2. Wrap the tester in a bubble pack or similar foam. Enclose the same information as above.
3. Use a strong double-wall container that is made for shipping instrumentation. 350 lb. test material is adequate.
4. Use a layer of shock-absorbing material 70 to 100 mm (3 to 4 inch) thick around all sides of the tester. Protect the control panel with cardboard.
5. Seal the container securely.
6. Mark the container "FRAGILE" to insure proper handling.
7. Please ship models 294, 295, 296, 297 via Federal Express or UPS air.
8. Please refer in all correspondence to your RMA number.

# Test Operator Safety Considerations

## 1. Qualifications

This tester generates voltages and currents which can cause **harmful or fatal electric shock** and must only be operated by a skilled worker trained in its use.

The operator should understand the electrical fundamentals of voltage, current, and resistance.

## 2. Safety Procedures

Operators should be thoroughly trained to follow these and all other applicable safety rules and procedures before they begin a test. Defeating any safety system should be treated as a serious offense and should result in severe penalties, such as removal from the Hipot testing job. Allowing unauthorized personnel in the area during a test should also be dealt with as a serious offense.

## 3. Dress

Operators should not wear jewelry which could accidentally complete a circuit.

## 4. Medical Restrictions

This tester should not be operated by personnel with heart ailments or devices such as pacemakers.

## 5. Test Procedures

### **WARNING**

**NEVER PERFORM A HIPOT TEST ON ENERGIZED CIRCUITRY OR EQUIPMENT!**

If the tester has an external safety-ground connection, be sure that this is connected. Then connect the return lead **first** for any test regardless of whether the device under test is a sample of insulating material tested with electrodes, a component tested with the high voltage test lead, or a cord-connected device with a two or three-prong plug.

Plug in the high voltage test lead only when it is being used. Handle its clip only by the insulator---**never touch the clip directly**. Be certain that the operator has control over any remote test switches connected to the Hipot. Double-check the return and high voltage connections to be certain that they are proper and secure.

### **WARNING**

**NEVER TOUCH THE ITEM UNDER TEST OR ANYTHING CONNECTED TO IT WHILE HIGH VOLTAGE IS PRESENT DURING THE HIPOT TEST.**

When testing with DC, always discharge the capacitance of the item under test and anything the high voltage may have contacted--such as test fixtures--before handling it or disconnecting the test leads.

**Hot stick** probes can be used to discharge any capacitance in the item under test as a further safety precaution. A hot stick is a non-conducting rod about two feet long with a metal probe at the end which is connected to a wire. To discharge the device under test, two hot sticks are required. First connect both probe wires to a good earth ground. Then touch one probe tip to the same place the return lead was connected. While holding the first probe in place, touch the second probe tip to the same place where the high voltage lead was connected.

## 6. Test Station

### Location

Select an area away from the main stream of activity which employees do not walk through in performing their normal duties. If this is not practical because of production line flow, then the area should be roped off and marked for **HIGH VOLTAGE TESTING**. No employees other than the test operators should be allowed inside. If benches are placed back-to-back, be especially careful about the use of the bench opposite the test station. Signs should be posted: **"DANGER - HIGH VOLTAGE TEST IN PROGRESS - UNAUTHORIZED PERSONNEL KEEP AWAY"**.

### Power

Voltage-Hipot Test Equipment must be connected to a good ground. Be certain that the power wiring to the test bench is properly polarized and that the proper low resistance bonding to ground is in place.

Power to the test station should be arranged so that it can be shut off by one prominently marked switch located at the entrance to the test area. In the event of an emergency, anyone can cut off the power before entering the test area to offer assistance.

#### **WARNING**

**THE MAINS PLUG IS USED AS THE DISCONNECTING DEVICE AND SHALL REMAIN READILY OPERABLE. THE SOCKET-OUTLET SHALL BE INSTALLED NEAR THE EQUIPMENT AND SHALL BE EASILY ACCESSIBLE.**

#### **CAUTION**

**Do not replace the power supply cord with an improperly rated cord. For North American: A UL listed and CSA labeled power cord must be used with the tester in the United States and Canada. The power cord must include a NEMA5-15 style male plug, SVT or SJT cord sets, and be rated for at least 125VAC, 10A, number 16 gauge (or 125VAC, 15A, number 14 gauge) wire or larger, and the length of the cord does not exceed 2 m must be used. For European: A certified power supply cord not lighter than light PVC sheathed flexible cord according to IEC 60227, designation H03 VV-F or H03 VVH2-F (for equipment mass not exceeding 3 kg), or H05 VV-F or H05 VVH2-F2 (for equipment mass exceeding 3 kg), and be rated for at least 3G 0.75 mm<sup>2</sup> (for rated current up to 10 A) or 3G 1.0mm<sup>2</sup> (for rated current over 10 A up to 16 A) wire or larger, and the length of the cord does not exceed 2 m must be used.**

### Work Area

Perform the tests on a non-conducting table or workbench, if possible. There should not be any metal in the work area between the operator and the location where products being tested will be positioned.

Position the tester so the operator does not have to reach over the product under test to activate or adjust the tester. If the product or component being tested is small, it may be possible to construct guards or an enclosure, made of a non-conducting material such as clear acrylic, such that the item being tested is within the guards or enclosure during the test, and fit them with switches so that the tester will not operate unless the guards are in place or the enclosure closed. The outlet which is used to provide power to the tester should be easily accessible.

Keep the area clean and uncluttered. All test equipment and test leads not absolutely necessary for the test should be removed from the test bench and put away. It should be clear to both the operator and to any observers which product is being tested, and which ones are waiting to be tested or have already been tested. If the tester is used in a manner not specified by Slaughter Company, Inc. the protection provided by the tester may be impaired.

Do not perform Hipot tests in a combustible atmosphere or in any area where combustible materials are present.

#### **KEY SAFETY POINTS TO REMEMBER**

- Keep unqualified and unauthorized personnel away from the test area.
- Arrange the test station in a safe and orderly manner.
- Never touch the product or connections during a test.
- In case of any problem, turn off the high voltage first.
- Properly discharge any item tested with DC before touching connections.

## Appendix B - 290 Series Tester Specifications

Unless otherwise stated, accuracy's are relative to a laboratory standard measurement.

### Why use the term "Counts"?

Slaughter publishes some specifications using COUNTS which allows us to provide a better indication of the tester's capabilities across measurement ranges. A COUNT refers to the lowest resolution of the display for a given measurement range. For example, if the resolution for voltage is 1V then 2 counts = 2V.

INPUT		
Voltage	100 - 120 / 220 - 240V Auto Range, ± 10% variation	
Frequency	50 / 60 Hz ± 5%	
Fuse	3.15 A / 250V AC Fast Blow	
HIPOT TEST MODE		
Output Rating	5 kV @ 12 mA AC (Models 295, 296 & 297) 6 kV @ 5 mA DC (Models 294, 296 & 297)	
Voltage Setting	Range:	0.00 – 5.00 kV AC 0.00 – 6.00 kV DC
	Resolution:	0.01 kV
	Accuracy:	± (1.5% of setting + 5 V)
Voltage Display	Range:	0.00 – 5.00 kV AC 0.00 – 6.00 kV DC
	Resolution:	0.01 kV
	Accuracy:	± (1.5% of reading + 10 V) < 500 V ± (1.5% of reading) ≥ 500 V
Current Display	Range:	0.10 – 12.00 mA AC 0.02 – 5.00 mA DC
	Resolution:	0.01 mA
	Accuracy:	± (2% of reading + 2 counts)
HI-Limit	Range:	0.10 – 12.00 mA AC
	Resolution:	0.01 mA
	Accuracy:	± (2% of setting + 2 counts)
	Range:	0.02 – 5.00 mA DC
	Resolution:	0.01 mA
	Accuracy:	± (2% of setting + 2 counts)
LO-Limit	Range:	0.00 – 12.00 mA AC
	Resolution:	0.01 mA
	Accuracy:	± (2% of setting + 2 counts)
	Range:	0.00 – 5.00 mA DC
	Resolution:	0.01 mA
	Accuracy:	± (2% of setting + 2 counts)
Failure Detector	Audible and Visual	
DC Output Ripple	< 5 % at 6 KV / 5 mA Resistive Load	

Maximum Capacitive Load in DC Mode	1 uF < 1 kV 0.75 uF < 2 kV 0.5 uF < 3 kV	0.08 uF < 4 kV 0.04 uF < 5 kV 0.015 uF < 6 kV															
AC Output Waveform	Sine Wave, Crest Factor = 1.3 – 1.5																
AC Output Frequency	Range: Accuracy:	60 or 50 Hz, User Selectable ± 0.1%															
Output Regulation	± (1% of setting + 5 V) from no load to full load																
Dwell Timer	Range: Resolution: Accuracy:	0, 0.2 – 60.0 sec (0 = Continuous) 0.1 sec ± (0.1% + 0.05 sec)															
Ramp Timer	Range: Resolution: Accuracy:	0.2 – 180.0 sec 0.1 sec ± (0.1% + 0.05 sec)															
<b>GROUND CONTINUITY CHECK</b>																	
Output Current	Range: Accuracy:	0.1 A, Fixed ± 0.01 A															
HI and LO Limit	Range: Resolution: Accuracy:	0.00 – 1.50Ω 0.01Ω ± (2% of setting + 2 counts)															
Offset	Range: Resolution: Accuracy:	0.00 – 0.50Ω 0.01Ω ± (2% of setting + 2 counts)															
<b>INSULATION RESISTANCE TEST MODE (Model 297 Only)</b>																	
Output Voltage	Range: Resolution: Accuracy:	100 – 1000 V DC 10 V ± (1.5% of setting + 3 V)															
Voltage Display	Range: Resolution: Accuracy:	100 – 1000 V 10 V ± (1.5% of reading + 5 V)															
Resistance Display	Range: Resolution:    Accuracy:	1 - 1000 MΩ (4 Digit, Auto Ranging) <table> <tr> <td></td><td>100- 499 VDC</td><td>500 – 1000 VDC</td></tr> <tr> <td>MΩ</td><td>MΩ</td><td>MΩ</td></tr> <tr> <td>0.001</td><td>1.000 – 1.999</td><td>1.000 – 9.999</td></tr> <tr> <td>0.01</td><td>2.00 - 19.99</td><td>10.00 - 99.99</td></tr> <tr> <td>0.1</td><td>20.0 – 1000</td><td>100.0 – 1000</td></tr> </table> ± (3% of reading + 2 counts) at test voltage > 500V ± (7% of reading + 2 counts) at test voltage ≤ 500V		100- 499 VDC	500 – 1000 VDC	MΩ	MΩ	MΩ	0.001	1.000 – 1.999	1.000 – 9.999	0.01	2.00 - 19.99	10.00 - 99.99	0.1	20.0 – 1000	100.0 – 1000
	100- 499 VDC	500 – 1000 VDC															
MΩ	MΩ	MΩ															
0.001	1.000 – 1.999	1.000 – 9.999															
0.01	2.00 - 19.99	10.00 - 99.99															
0.1	20.0 – 1000	100.0 – 1000															
HI and LO-Limit	Range: Resolution: Accuracy:	0, 1 – 1000 MΩ 0 = OFF Same as Resistance Display Accuracy.															
Ramp Timer	Range: Resolution: Accuracy:	0.1sec or 2.0sec 0.1 sec ± (0.1% + 0.05 sec)															

Delay Timer	Range: Resolution: Accuracy:	0, 0.5 – 999.9 sec (0 = Continuous) 0.1 sec $\pm (0.1\% + 0.05 \text{ sec})$
<b>GENERAL SPECIFICATIONS</b>		
PLC Remote Control	Input: Output:	Test, Reset, Interlock Pass, Fail, Test-in-Process
Memory	5 memories All memories are linkable	
Security	Run Only Mode (RUN) - To avoid unauthorized access to test parameters and memory locations.  Memory Mode (MEM)- Allows access to memory locations but restricts any changes in test parameters.	
Meter Max	When a fault condition occurs during the test, the voltage meter will be shown the values of a 0.1 seconds before.	
Line Cord	Detachable 6 ft (1.8 m) power cable terminated in a three-prong grounding plug.	
Terminations	6 ft (1.8 m) high voltage and return leads (2) with clips. An optional remote receptacle box may be purchased for testing items terminated with a line cord. International receptacles are also available.	
Mechanical	Tilt up front feet. Dimensions: (WxHxD) 8.5 x 3.5 x 11.9 inches (215 x 88.1 x 300 mm) Weight: 12 lbs (5.46 Kg)	
Environmental	Operating Temperature : Relative Humidity:	32° - 104°F (0° - 40°C) 20 to 80%
Calibration	Calibrated using standards with accuracies traceable to the National Institute of Standards and Technology (NIST). Calibration controlled by software. Adjustments are made through front panel keypad in a restricted access calibration mode. Calibration information stored in non-volatile memory.	

## Appendix C - 290 Options

### Introduction

This section contains a list and descriptions of available factory installed options at the time of this printing. The list of options contains an option code number which can be referenced on the model option label on the rear panel of the unit when options are present.

### Model Option Label

On the rear panel of the tester, you will find a label that contains the option code.

For example, your options code will appear as follows:

fitted with option 01...OPT: 01

fitted with option 01 and 02...OPT: 0102

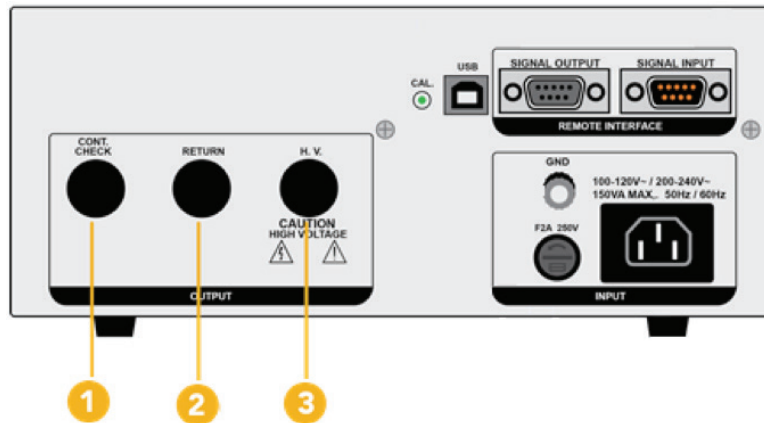
### 290 Options

#### Option List

Code	Description
01	Rear Output Kit
03	USB Port
04	10 Memory Option
06	3mA AC/DC Current Limit
07	Pulse Mode (model 295 only)
08	Push to Test Mode (model 295 only)

### Option 01- Rear Output Kit

This option provides three output connections on the rear panel of the tester. These are the same as the front panel HV, RETURN and CONT. CHECK connections.



- 1 Continuity Jack** Provides the connection for checking ground continuity.
- 2 Return Jack** For the connection of the black return test lead or three-prong receptacle adapter box. This jack is always active when performing a test.
- 3 High Voltage Jack** For the connection of the red high voltage test lead or three-prong receptacle adapter box. The jack is recessed for safety when this lead is not being used. This jack is always active when performing a test.

### Option 03 – USB interface

This option may be added as a serial type communication protocol. This option provides all of the function control of the USB interface. The Type B USB connector labeled “USB” is for connection of the SCI 290 Series Testers to any compatible PC. When selecting USB Interface, the protocol for interfacing and communicating with a PC can be found in Appendix D: Remote Bus Interface: USB of this manual.

### Option 04 – 10 Memory Option

This option increases the total number of memory locations on the tester from 5 memories to 10 memories. With this option the tester will display memories M0 to M9 for a total of 10 memory locations.

### Option 06 - 3mA AC/DC Current Limitation (all models)

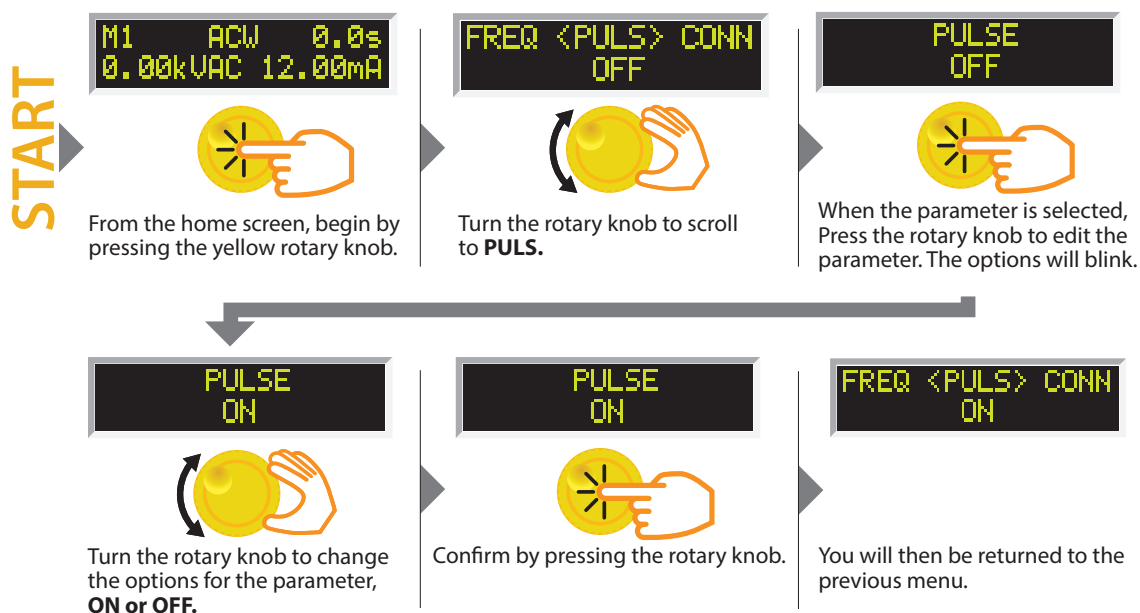
This option limits the maximum current capability of the tester to 3mA AC or DC. The following specifications table is applicable when this option is installed in the tester:

AC WITHSTAND VOLTAGE		
Settings		
Hi-Limit AC current, mA	Range: Resolution: Accuracy:	0.10 - 3.00 0.01 ± (2% of setting + 2 counts)
Lo-Limit AC current, mA	Range: Resolution: Accuracy:	0.00 - 3.00 0.01 ± (2% of setting + 2 counts)
Measurement		
AC Current, mA	Range: Resolution: Accuracy:	0.10 - 3.00 0.01 ± (2% of reading + 2 counts)
Short Circuit Protection	minimum current 3.5mA RMS at short circuit, Response time < 2ms	
DC WITHSTAND VOLTAGE		
Settings		
Hi-Limit AC current, mA	Range: Resolution: Accuracy:	0.00 - 3.00 0.01 ± (2% of setting + 2 counts)
Lo-Limit AC current, mA	Range: Resolution: Accuracy:	0.00 - 3.00 0.01 ± (2% of setting + 2 counts)
Measurement		
AC Current, mA	Range: Resolution: Accuracy:	0.02 - 3.00 0.01 ± (2% of reading + 2 counts)
Short Circuit Protection	minimum current 3.5mA AVG at short circuit, Response time < 2ms	

## Option 07 – Pulse Mode (Model 295 only)

This option allows the tester to perform repeated testing upon a failure. The tester will automatically reset after failure for continuous testing. The testing time will not be restarted when automatic reset for continuous testing. With this option installed on the tester an additional test parameter PULS will be available in the menu. To use this option the PULS parameter must be enabled:

### PROGRAM A MEMORY: CHANGE PULSE



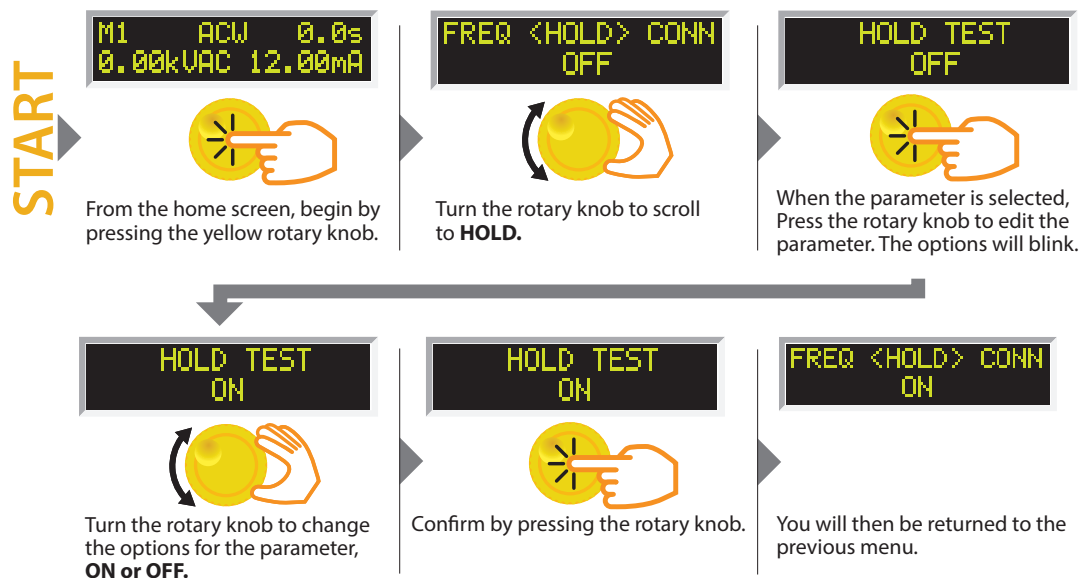
The following test specifications will apply if the Pulse Mode option is used:

AC WITHSTAND VOLTAGE		
Settings		
Hi-Limit AC current, mA	Range: Resolution: Accuracy:	0.10 - 3.00 0.01 ± (2% of setting + 2 counts)
Lo-Limit AC current, mA	Range: Resolution: Accuracy:	0.00 - 3.00 0.01 ± (2% of setting + 2 counts)
Dwell Time, second	Range:  Resolution: Accuracy:	Pulse, 0.2-60.0 Pulse: automatic reset after failure for continuous testing. 0.1 ± (0.1% of setting + 0.05 sec)
Measurement		
AC Current, mA	Range: Resolution: Accuracy:	0.10 - 3.00 0.01 ± (2% of reading + 2 counts)

## Option 08 – Push to Test Mode

With this option installed an extra parameter called HOLD appears in the ACW test setup. When HOLD is set to ON the DWELL parameter in the test setup disappears. This allows the user to press and hold the TEST button to execute the test and run it continuously or for any desired time. Once the TEST button is released the test will abort.

### PROGRAM A MEMORY: CHANGE HOLD



## Appendix D - Remote BUS Interface: USB

This section provides information on the proper use and configuration of bus remote interface. The USB remote interface is optional on all 290 Series models. Please see the OPTIONS section of the manual for details.

### USB Interface

This interface provides all of the control commands and parameter setting commands. All commands can be found in the command list of this manual. The USB interface card requires you to download a driver in order for the instrument to recognize the USB interface. The driver can be found on the Slaughter Company, Inc. website:

[www.hipot.com/products/290.aspx](http://www.hipot.com/products/290.aspx)

Click on "USB Driver" to download the driver. This link contains an automatic extract and install program. Follow the instructions of the installation program to initialize the driver install. NOTE: The USB port acts as a USB to RS-232 converter. As a result, the PC will recognize the USB port as a virtual COM port.

The COM port should have the following configuration. 9600 baud, 8 data bits, 1 stop bit, no parity. This interface does not support XON/XOFF protocol or any hardware handshaking.

When sending command over the USB bus, the tester will send a response string of 06 hex or 6 decimal, the Acknowledge (ACK) ASCII control code if the transfer was recognized and completed by the tester. If there is an error with the command string that is sent, the tester will respond with 15 hex or 21 decimal, the Not Acknowledge (NAK) ASCII control code. The ACK or NAK response allows for software handshaking, to monitor and control data flow. When requesting data from the tester, it will automatically send the data back to the controller input buffer. The controller input buffer will accumulate data being sent from the tester including the ACK and NAK response strings, until it has been read by the controller.

### USB Interface Command List

The USB bus will automatically send any response back to the controller's input buffer. Note that the commands are case sensitive and must be typed in capital letters. Each command string should be terminated by the ASCII control code, New Line <NL>, or OAh.

The following conventions are used to describe the commands syntax for the 290 Series testers. Braces ( { } ) enclose each parameter for a command string. Triangle brackets ( < > ) indicate that you must substitute a value for the enclosed parameter. The Pipe ( | ) is used to separate different parameter options for a command. The command and the parameter data must be separated with a space. All commands that end with a question mark ( ? ) are query commands and require an IEEE-488 read command to retrieve the data from the device's output buffer.

### Test Execution Commands

The following commands are used to control actual output voltage and current from the tester. Please observe all safety precautions.

Command	Description
TEST	Execute a Test
RESET	Abort a Test in Process or Reset Failures
SACO	Set Continuity Auto Offset

**TEST** - Starts the test sequence at the selected step loaded into memory (RAM).

**RESET** - Stop or abort a test. Also used to reset a latched failure condition.

**SACO** - Set the offset for the Continuity test. The cables and any test fixture should be connected before executing the command. This command will perform an actual test and all safety precautions should be observed when using this command.

## Memory Location Edits and Companion Queries

The following commands are used to create or modify Test Setup at each Memory Locations.

Command	Description	Value
FL <memory location number>	Load Test Located at Memory Location	Memory location number = 1-5
FL?	Query Memory Location	1-5
SAA	Add ACW Test	
SAD	Add DCW Test	
SAI	Add IR Test	
ADD <ACW,p,p,p,p,p,p,p,p,p>	Add all parameters for ACW Test	ACW, Voltage(kV), HI-Limit(mA), LO-Limit(mA), Ramp(s), Dwell(s), Continuity(ON/OFF), Cont. HI-Limit( $\Omega$ ), Cont. LO-Limit( $\Omega$ ), Cont. Offset( $\Omega$ ), Frequency, Connect(ON/OFF)
ADD <DCW,p,p,p,p,p,p,p,p,p>	Add all parameters for DCW Test	DCW, Voltage(kV), HI-Limit(mA), LO-Limit(mA), Ramp(s), Dwell(s), Continuity(ON/OFF), Cont. HI-Limit( $\Omega$ ), Cont. LO-Limit( $\Omega$ ), Cont. Offset( $\Omega$ ), Connect(ON/OFF)
ADD <IR,p,p,p,p,p,p>	Add all parameters for IR Test	IR, Voltage(V), HI-Limit( $\Omega$ ), LO-Limit( $\Omega$ ), Ramp(s), Delay(s), Connect (ON/OFF)

**FL <memory location number>** - Load a memory location from non-volatile memory into random access memory RAM.

The parameter values should use complete text and not use the coded values that are associated with the individual parameter setting commands. Such as "ON" and "OFF" and any toggle field that use words or phrases like "OPEN", "CLOSE". The LS? companion command will also list all parameters in complete text as they appear on the setting screen.

**FL?** - Query the memory location of the current selection.

	ACW	DCW	IR
1	Voltage	Voltage	Voltage
2	HI-Limit	HI-Limit	HI-Limit
3	LO-Limit	LO-Limit	LO-Limit
4	Ramp Up	Ramp Up	Ramp Up
5	Dwell	Dwell	Delay
6	Continuity (ON/OFF)	Continuity (ON/OFF)	Connect (ON/OFF)
7	Continuity HI-Limit	Continuity HI-Limit	
8	Continuity LO-Limit	Continuity LO-Limit	
9	Continuity Offset	Continuity Offset	
10	Frequency	Connect (ON/OFF)	
11	Connect (ON/OFF)		

## Test Parameter Editing Commands

These commands are used to modify the test parameter within each memory. These commands require a parameter value to be included with the command. The companion query command will read the parameter. The writing of the parameter requires that the unit not be included with the value, only the numeric value should be included with the command. Also when the query commands are used the response will not include the units characters. Many of the commands will function the same way for multiple test types however the input range may be different and therefore used a different possible set of values.

Command	Name	Test Types	Values
EV <value> EV?	Edit Voltage	ACW DCW IR	0.00 – 5.00 (kV) 0.00 – 6.00 (kV) 100 – 1000 (V)
EH < value > EH?	Edit HI-Limit	ACW DCW IR	0.10 – 12.00 (mA) 0.02 – 5.00 (mA) 0, 1- 1000 (M ) 0 = Off
EL < value > EL?	Edit LO-Limit	ACW DCW IR	0.10 – 12.00 (mA) 0.02 – 5.00 (mA) 0, 1- 1000 (M ) 0 = Off
ERU < value > ERU ?	Edit Ramp	ACW DCW IR	0.2 – 180.0 (sec) 0.2 – 180.0 (sec) .1, 2.0 (sec)
EDW < value > EDW?	Edit Dwell	ACW DCW	0.0, 0.2 – 60.0s 0.0, 0.2 – 60.0s  0.0 = Continuous
EDE < value > EDE?	Edit Delay	IR	0.0, 0.5 - 999.9s  0.0 = Continuous
ECT {1 0} ECT?	Edit Continuity	ACW DCW	1=On, 0=Off
ECH < value > ECH?	Edit Continuity HI-Limit	ACW DCW	0.00 – 1.50 (Ω)
ECL < value > ECL?	Edit Continuity LO-Limit	ACW DCW	0.00 – 1.50 (Ω)
ECO < value > ECO?	Edit Continuity Offset	ACW DCW	0.00 – 0.50 (Ω)
EF {1 0} EF?	Edit Frequency	ACW	1=60Hz, 0=50Hz
ECC {1 0} ECC?	Edit Connect	ACW DCW IR	1=On, 0=Off

## System Parameter Editing Commands and Companion Queries

These commands are used to modify the system parameters for the tester. These commands require a parameter value to be included with the command.

Command	Name	Value
SPR {1 0} SPR?	PLC Remote ON/OFF	1=On, 0=Off
SEC < 0 >	Edit Security OFF	0=Off
SEC < value, mmm> SEC?	Edit Security ON, Passcode	1=RUN, 2=MEM, mmm = 000 – 999 (Passcode)

## Query Commands

These query commands will retrieve data from the tester. These commands include functions for retrieving test data, test results and remote hardware.

Command	Name	Value
TD?	List Testing Data	Data from test in Process
RD <memory location>?	Result Data Query by memory locaiton	1-5
RR?	Read Reset Query	1=Open, 0=Closed
RI?	Read Interlock Query	1=Open, 0=Closed
RDM	Read Meter Max	Current Max
LS?	List Step Parameters	Memory, GND, Current(A), HI-Limit(mΩ), LO-Limit(mΩ), Dwell(s), Frequency(Hz), Offset(mΩ), Connect
LS <memory location>?	List Step Parameters by memory location	Memory Location = 1-5

**TD?** - Read the active data being displayed on the LCD display while the test is in process. It will also read the last data taken when the test sequence has completed. Each parameter is separated by commas and includes memory location, test type, test status, and metering. The syntax for this command response is {memory - step, test type, status, meter 1, meter 2, meter 3}.  
**{Memory, GND, Status, Current(A), Resistance(mΩ), Time(s)}**

**RD <step number>?** - Read the results for an individual memory location. Each parameter is separated by commas and includes memory location, test type, test status, and metering. The syntax for this command response is {memory - step, test type, status, meter 1, meter 2, meter 3}.  
**{Memory, GND, Status, Current(A), Resistance(mΩ), Time(s)}**

**RR?** - Read the remote Reset input signal. When the remote reset has be activated by closing the contacts the query will return a value of 0 to indicate the tester is being Reset.

**RI?** - Read the remote Interlock input signal. When the remote Interlock has be activated by opening the contacts the query will return a value of 1 to indicate the tester is in the Interlock state and will not be able to generate output voltage or current.

**RDM?** - Read the remote Interlock input signal. When the remote Interlock has be activated by opening the contacts the query will return a value of 1 to indicate the tester is in the Interlock state and will not be able to generate output voltage or current.

**LS?** - Lists all the Parameters for the individual step that is currently selected.

The response will be formatted as follows;

**{Memory, ACW, Status, Voltage(kV), Current(mA), Time(s)}**

**{Memory, DCW, Status, Voltage(kV), Current(mA), Time(s)}**

**{Memory, DCW, Status, Voltage(kV), Current(mA), Time(s)}**

**LS <memory location>?** - Lists all the Parameters for the individual step indicated by step number = 1-5.

The response will be formatted as follows;

**SFW?** - Return the current firmware version of the tester.

## IEEE 488.2 Common Commands

These commands are required by the IEEE-488.2 standard with the exception of \*PSC, \*PSC?. Most of these commands are not available over the RS-232 bus except for the \*IDN? command which can be used to retrieve the tester identification information, and the four status reporting commands \*ESR?, \*ESE, \*ESE? and \*STB?.

Command	Name	Description
*IDN?	Identification Query	SLA, Model Number, Serial Number, Firmware Revision
*RST	Reset Command	Reset Tester
*TST?	Self-Test Query	00H=OK 01H=TEST EEPROM ERROR
*CLS	Clear Status Command	Clear Standard Event Status Register Clear Service Request Register
*OPC	Operation Complete Command	When TEST command ok setting ESR BIT0 =1
*OPC?	Operation Complete Query	1 = TEST completed ok 0 = TEST in process
*WAI	Wait-to-Continue Command	
*PSC {1 0}	Power-on Status Clear Command	1 = Power-on clear enable registers 0 = Power-on load previous enable registers
*PSC?	Power-on Status Clear Query	

*ESR?	Standard Event Status Register Query	BIT 0,01H,(1) Operation Complete BIT 1,02H,(2) Not Used BIT 2,04H,(4) Query Error BIT 3,08H,(8) Device Error BIT 4,10H,(16) Execution Error BIT 5,20H,(32) Command Error BIT 6,40H,(64) Not Used BIT 7,80H,(128) Power On
*ESE <value>	Standard Event Status Enable Command	value = 0 - 255
*ESE?	Standard Event Status Enable Query	0 - 255
*STB?	Read Status Byte Query	BIT 0,01H,(1) ALL PASS BIT 1,02H,(2) FAIL BIT 2,04H,(4) ABORT BIT 3,08H,(8) PROCESS BIT 4,10H,(16) Message Available BIT 5,20H,(32) Standard Event (ESB) BIT 6,40H,(64) Request Service (MSS) BIT 7,80H,(128) PROMPT
*SRE <value>	Service Request Enable Command	value = 0 - 255
*SRE?	Service Request Enable Query	0 - 255

**\*IDN?** - Read the tester identification string. Company =SLA.

**\*RST** - Reset the tester to original power on configuration. Does not clear Enable register for Standard Summary Status or Standard Event Registers. Does not clear the output queue. Does not clear the power-on-status-clear flag.

**\*TST?** - Performs a self test of the tester data memory. Returns 0 if it is successful or 1 if the test fails.

**\*CLS** - Clears the Status Byte summary register and event registers. Does not clear the Enable registers.

**\*OPC** - Sets the operation complete bit (bit 0) in the Standard Event register after a command is completed.

**\*OPC?** - Returns an ASCII "1" after the command is executed.

**\*WAI** - After the command is executed, it prevents the tester from executing any further query or commands until the no-operation-pending flag is TRUE.

**\*PSC {1|0}** - Sets the power-on status clear bit. When set to 1 the Standard Event Enable register and Status Byte Enable registers will be cleared when power is turned ON. 0 setting indicates the Enable registers will be loaded with Enable register masks from non-volatile memory at power ON.

**\*PSC?** - Queries the power-on status clear setting. Returns 0 or 1.

**\*ESR?** - Queries the Standard Event register. Returns the decimal value of the binary-weighted sum of bits.

**\*ESE <value>** - Standard Event enable register controls which bits will be logically ORed together to generate the Event Summary bit 5 (ESB) within the Status Byte.

\***ESE?** - Queries the Standard Event enable register. Returns the decimal value of the binary-weighted sum of bits.

\***STB?** - Read the Status Byte. Returns the decimal value of the binary-weighted sum of bits.

\***SRE <value>** - Service Request enable register controls which bits from the Status Byte should be use to generate a service request when the bit value = 1.

\***SRE?** - Queries the Service Request enable register. Returns the decimal value of binary-weighted sum of bits.

## Appendix E - Replacement Parts List - Model 290

Part Number	QTY	Reference Designator	Description
<b>Supplied Accessories</b>			
99-10020-01	2		Fuse 3.15A 250V Fast-Blow 20mm
99-10040-01	1		Interlock Connector
102-069-904	2		Cable Assembly Return Lead
102-055-913	1		High Voltage Lead
125-013-001	1		Cable Input Cordset USA
99-10797-01	1		USB Cable
99-10726-01	1		USB Flash Drive (Product Manual)
<b>Panel Components</b>			
99-10297-01	1		Fuse Holder 20mm
99-10727-01	1		High Voltage Connector
99-10017-01	2		Return Connector
99-10312-01	1		Power Switch 2P/15A
99-10016-01	1		Earth Connector
99-10735-01	1		Rotary Knob
330-113-001	1	TEST	Test Switch Green Lighted
330-113-002	1	RESET	Reset Switch Red Lighted
99-10763-01	1		Feet Kit w/o Rubber Inserts
175-974-002	2		Rubber Insert for Front Feet
99-10762-01	2		Rubber Insert for Rear Feet
99-10736-01	1		16x2 OLED LCD
175-936-002	1		Case Handle
<b>PCB Assemblies</b>			
99-10745-01	1	AMGSP7100	Amplifier Board
99-10746-01	1	CNTSG7100	Continuity Board
99-10747-01	1	CONSG7100	Main Control Board
99-10748-01	1	EVRSG7100	Encoder Board
99-10749-01	1	HRYSG7100	High Voltage Relay Board
99-10750-01	1	LEDM001B	LED Assembly
<b>Internal Components</b>			
99-10751-01	1	T2	High Voltage Output Transformer

## Appendix F - Service and Maintenance

### User Service

To prevent electric shock do not remove the tester cover. There are no user serviceable parts inside. Routine maintenance or cleaning of internal parts is not necessary. Any external cleaning should be done with a clean dry or slightly damp cloth. Avoid the use of cleaning agents or chemicals to prevent any foreign liquid from entering the cabinet through ventilation holes or damaging controls and switches, also some chemicals may damage plastic parts or lettering. Schematics, when provided, are for reference only. Any replacement cables and high voltage components should be acquired directly from Slaughter Company, Inc. Refer servicing to a Slaughter Company, Inc. authorized service center.

Slaughter Company, Inc.  
28105 N. Keith Drive  
Lake Forest, IL 60045-4546  
USA

**Phone** 1 (847) 932-3662 or 1 (800) 504-0055  
**Fax** 1 (847) 932-3665  
**Email** support@hipot.com  
**Online** hipot.com

### Service Interval

The tester and its power cord, test leads, and accessories must be returned **at least once a year** to a Slaughter Company authorized service center for calibration and inspection of safety related components. Slaughter Company will not be held liable for injuries suffered if the tester is not returned for its annual safety check and maintained properly.

### User Modifications

Unauthorized user modifications will void your warranty. Slaughter Company will not be responsible for any injuries sustained due to unauthorized equipment modifications or use of parts not specified by Slaughter Company. Testers returned to Slaughter Company with unsafe modifications will be returned to their original operating condition at your expense.

## Appendix G – Calibration Procedure

This tester has been fully calibrated at the factory in accordance to our published specifications. It has been Calibrated using standards with accuracies traceable to the National Institute of Standards and Technology (NIST). You will find in this manual a copy of the “Certificate of Calibration”. It is recommended that you have this tester recalibrated and a safety check done at least once per year. Slaughter recommends you use “Calibration Standards” that are NIST traceable, or traceable to agencies recognized by NIST to keep this tester within published specifications.

End user metrology standards or practices may vary. These metrology standards determine the measurement uncertainty ratio of the calibration standards being used. Calibration adjustments can only be made in the Calibration mode and calibration checks or verification can only be made while operation in Test mode.

### Calibration Equipment Required:

The following standard equipment will be needed to properly calibrate your tester.

- A Standard AC Voltmeter with 5,000 Volts range
- A Standard DC Voltmeter with 6,000 Volts range
- A Standard DC Voltmeter with 1,000 Volts range
- A Standard AC Milliammeter with 20 mA range
- A Standard DC Milliammeter with 5 mA range
- A Standard Resistor 100 k $\Omega$ /20Watt/1500VAC
- A Standard Resistor 1 M $\Omega$ /0.25Watt/300VDC
- A Standard Resistor 50 M $\Omega$ /0.25Watt/1000VDC

### 1. Calibration Initialization

To enter the calibration mode the tester must be in the OFF position. Using a pen or small screwdriver, press and hold the recessed calibration key on the rear panel, then turn on the input POWER switch. The display will show:



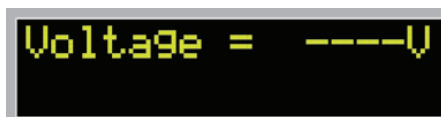
To calibrate AC voltage please follow procedure on next paragraph, to calibrate other parameters use rotary knob to scroll to the desired calibration point, then follow procedure on relative paragraph below.

When the calibration process is completed successfully and the tester accepts the entered calibration data it will output one short “beep” and advance to the next calibration point, otherwise the tester will output two short “beeps” and will not advance to the next calibration point.

### 2. To calibrate AC voltage

Please connect a standard 5000V AC Voltmeter to the HV and RETURN connectors.

Then press the TEST button on the front panel. The tester will provide around 5000VAC on the output connectors and the display will show:



Then the display will show a value around 5000 Volts.

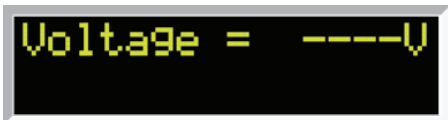
Turn and press the rotary knob to enter the reading of the standard AC Voltmeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



1-2.AC 1000V  
Press TEST again

Then the display will show a value around 8 Volts.

Turn and press the rotary knob to enter the reading of the standard AC Voltmeter into the tester. Once all digits are entered the tester will advance to the next calibration point



Voltage = ----V

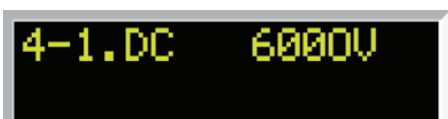
Then the display will show a value around 1000 Volts.

Turn and press the rotary knob to enter the reading of the standard AC Voltmeter into the tester. Once all digits are entered the tester will advance to the next calibration point.

### 3. To calibrate DC Voltage

Please connect a standard 6000V DC Voltmeter to the HV and RETURN connectors.

Rotate the yellow knob until the display shows:



4-1.DC 6000V

Then press the TEST button on the front panel. The tester will provide around 6000VDC on the output connectors and the display will show:



Voltage = ----V

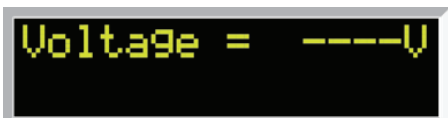
Then the display will show a value around 6000 Volts.

Turn and press the rotary knob to enter the reading of the standard AC Voltmeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



4-2.DC 1000V  
Press TEST again

Press the TEST button again on the front panel. The tester will provide around 1000VAC on the output connectors and the display will show:



Voltage = ----V

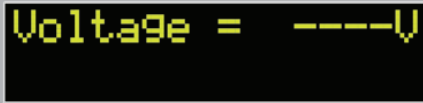
Then the display will show a value around 1000 Volts.

Turn and press the rotary knob to enter the reading of the standard AC Voltmeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



4-3.DC 100V  
Press TEST again

Press the TEST button again on the front panel. The tester will provide around 100VAC on the output connectors and the display will show:



Voltage = ----V

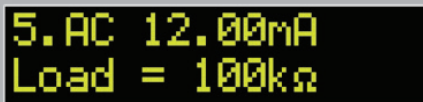
Then the display will show a value around 100 Volts.

Turn and press the rotary knob to enter the reading of the standard AC Voltmeter into the tester. Once all digits are entered the tester will advance to the next calibration point.

#### 4. To calibrate AC Current

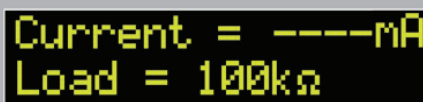
Please connect a 100 k $\Omega$  resistor in series with the standard 20mA AC Milliammeter and connect these across the HV and ..... RETURN connectors of the tester.

Rotate the yellow knob until the display shows:



5.AC 12.00mA  
Load = 100k $\Omega$

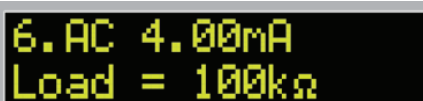
Then press the TEST button on the front panel. The tester will provide around 12 mA on the output connectors and the display will show:



Current = ----mA  
Load = 100k $\Omega$

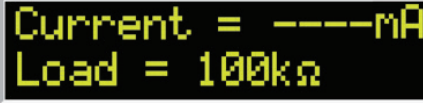
Then the display will show a value around 12 mA.

Turn and press the rotary knob to enter the reading of the standard AC Ammeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



6.AC 4.00mA  
Load = 100k $\Omega$

Then press the TEST button on the front panel. The tester will provide around 4 mA on the output connectors and the display will show:



Current = ----mA  
Load = 100k $\Omega$

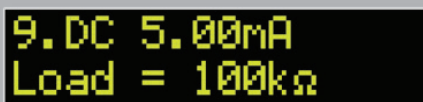
Then the display will show a value around 4 mA.

Turn and press the rotary knob to enter the reading of the standard AC Ammeter into the tester. Once all digits are entered the tester will advance to the next calibration point.

#### 5. To calibrate DC Current

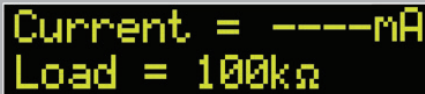
Please connect a 100 k $\Omega$  resistor in series with the standard 5mA DC Milliammeter and connect these across the HV and RETURN connectors of the tester.

Rotate the yellow knob until the display shows:



9.DC 5.00mA  
Load = 100k $\Omega$

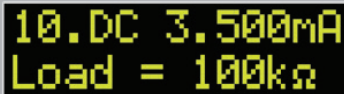
Then press the TEST button on the front panel. The tester will provide around 5 mA on the output connectors and the display will show:



Current = ----mA  
Load = 100k $\Omega$

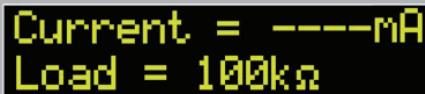
Then the display will show a value around 5 mA.

Turn and press the rotary knob to enter the reading of the standard AC Ammeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



10.DC 3.500mA  
Load = 100k $\Omega$

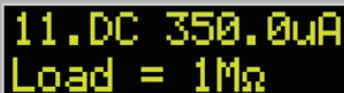
Then press the TEST button on the front panel. The tester will provide around 3.5 mA on the output connectors and the display will show:



Current = ----mA  
Load = 100k $\Omega$

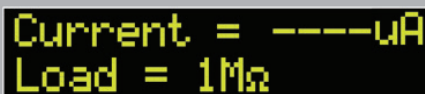
Then the display will show a value around 5 mA.

Turn and press the rotary knob to enter the reading of the standard AC Ammeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



11.DC 350.0uA  
Load = 1M $\Omega$

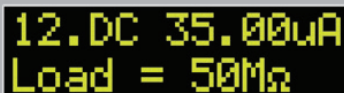
Then press the TEST button on the front panel. The tester will provide around 4 mA on the output connectors and the display will show:



Current = ----uA  
Load = 1M $\Omega$

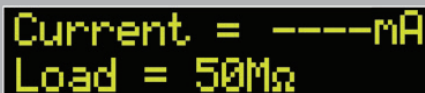
Then the display will show a value around 350  $\mu$ A.

Turn and press the rotary knob to enter the reading of the standard AC Ammeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



12.DC 35.00uA  
Load = 50M $\Omega$

Then press the TEST button on the front panel. The tester will provide around 35  $\mu$ A on the output connectors and the display will show:



Current = ----mA  
Load = 50M $\Omega$

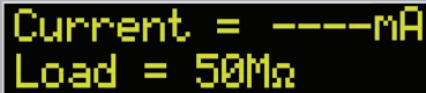
Then the display will show a value around 35  $\mu$ A.

Turn and press the rotary knob to enter the reading of the standard AC Ammeter into the tester. Once all digits are entered the tester will advance to the next calibration point.



13.DC 3.500uA  
Load = 50M $\Omega$

Then press the TEST button on the front panel. The tester will provide around 3.5  $\mu$ A on the output connectors and the display will show:



Current = ----mA  
Load = 50M $\Omega$

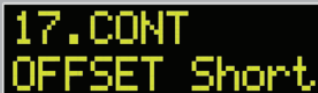
Then the display will show a value around 3.5  $\mu$ A.

Turn and press the rotary knob to enter the reading of the standard AC Ammeter into the tester. Once all digits are entered the tester will advance to the next calibration point.

## 6. To calibrate Continuity Offset

Please short the RETURN and CONT. CHECK connectors.

Rotate the yellow knob until the display shows:



17.CONT  
OFFSET Short

Then press the TEST button on the front panel. The tester will execute automatic calibration process. The process does not require data entry. The tester will provide around 300VDC on the output connectors and the display will show:



AUTOMATIC

## 7. To calibrate Continuity 1 $\Omega$

Please short the RETURN and CONT. CHECK connectors.

Rotate the yellow knob until the display shows:



18.CONT 1.00 $\Omega$



AUTOMATIC

## 8. Exit Calibration Mode

When all calibration parameters are completed successfully POWER cycle the tester to exit from the calibration mode and to return to the test mode.